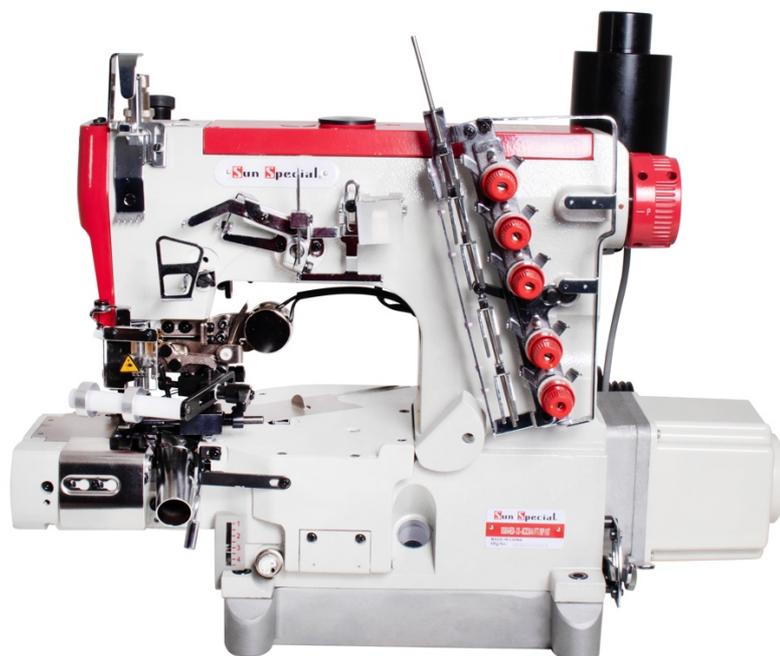
 **Sun Special**<sup>®</sup>  
Qualidade e Tecnologia

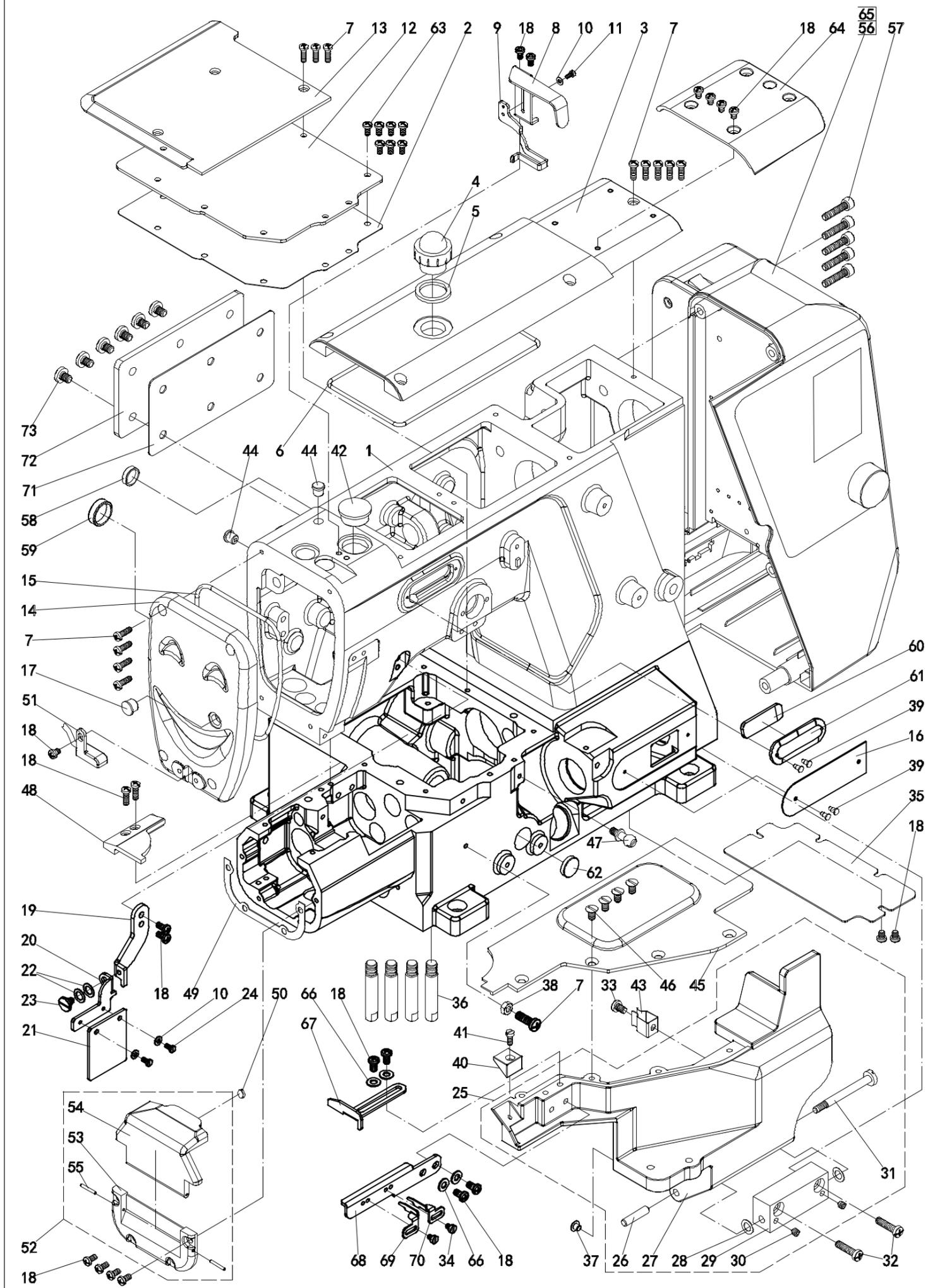
## PEÇAS



**MÁQUINA DE COSTURA GALONEIRA CILINDRICA COM  
REFILADOR E CATRACA DIRECT DRIVE**

**SS664ED-33ACX364/FT/RP/UT**

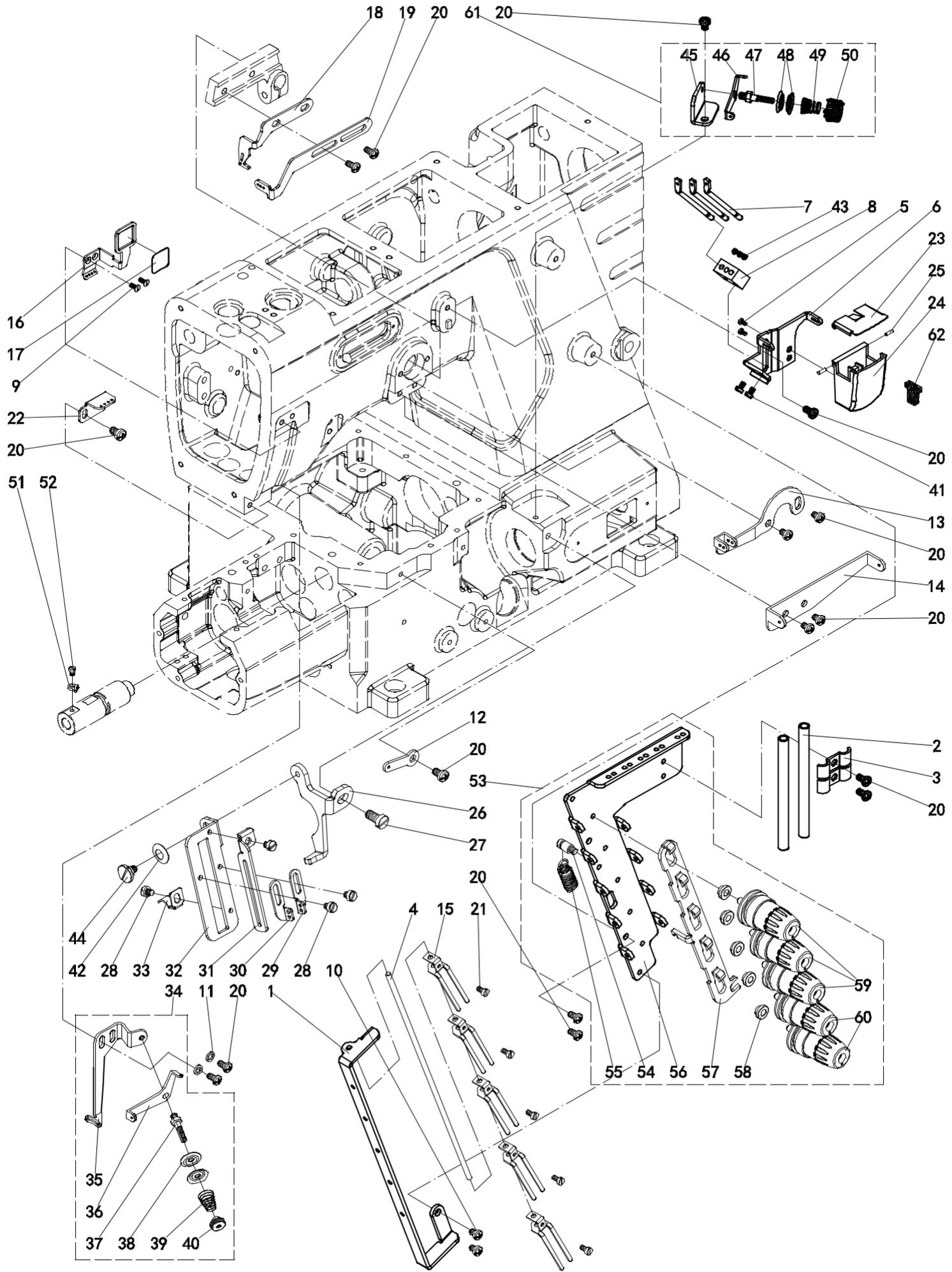
# 1.机壳外围部分/Machine frame mechanism



# 1.机壳外围部分/Machine frame mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	212120002	1	机壳	Machine frame	-
2	207010150	1	曲轴室上盖密封垫	Oil seal gasket	单直驱
3	211110017	1	上盖	Cover	-
4	101010012	1	油窗	Oil window	-
5	101010013	1	油窗防油圈	Oil seal ring	-
6	211010039	1	上盖密封圈	Oil seal ring	-
7	7021A	13	十字槽开槽盘头螺钉M4 L=12	Screw M4 L=12	-
8	207010108	1	护罩	Shield	-
9	207010107	1	护针线器	Thread guide	-
10	202875	3	平垫圈 $\phi 3.3 \times \phi 6.7 \times 0.8$	Washer $\phi 3.3 \times \phi 6.7 \times 0.8$	-
11	7010	1	开槽圆柱头螺钉M3 L=6	Screw M3 L=6	-
12	207010149	1	曲轴室上盖	Cover	单直驱
13	207010148	1	缝台组件	Sewing table	-
14	211110018	1	面板	Cover	-
15	211010020	1	面板密封圈	Oil seal ring	-
16	207010138	1	标牌	Type plate	-
17	240227	1	橡胶塞 $\phi 9 \times H7$	Plug	-
18	7019A	23	十字槽开槽盘头螺钉M4 L=8	Screw M4 L=8	-
19	211010021	1	护目镜支架座	Goggle bracket base	-
20	211010022	1	护目镜支架	Goggle bracket	-
21	250257	1	护目镜	Goggle	-
22	210307	2	波形垫片 $\phi 6.9 \times \phi 10.5 \times 0.5$	Waveform gasket	-
23	7066	1	轴位螺钉D6 H3 M4 L=3.5	Axis screw	-
24	7062	2	开槽圆柱头(薄)螺钉M3 L=6	Screw M3 L=6	-
25	207010151	1	前缝台座组件	Front cover ass.	-
26	-	1	前盖铰链固定销	Pin	-
27	207010154	1	前盖底座	Front cover	-
28	-	2	波形垫圈	Waveform gasket	-
29	207010162	1	前盖铰链	Front cover hinge	-
30	4543	2	内六角凹端紧定螺钉M4 L=4	Screw M4 L=4	-
31	-	1	前盖铰链螺钉	Screw	-
32	7023A	2	十字槽开槽盘头螺钉M4 L=16	Screw M4 L=16	-
33	7017A	1	十字槽开槽盘头螺钉M4 L=5	Screw M4 L=5	-
34	7008	2	开槽圆柱头螺钉M3 L=3.5	Screw M3 L=3.5	-
35	250020	1	防油盖板	Oil proof cover	-
36	250117	4	机头支柱	Machine support	-
37	210025	1	防震垫	Shockproof cushion	-
38	4802	1	六角螺母M4	Nut M4	-
39	401040041	4	铆钉	Rivet	-
40	207010155	1	前缝台辅助块	Auxiliary block	-
41	7011	1	开槽圆柱头螺钉M3 L=7	Screw M3 L=7	-
42	240110	1	橡胶塞 $\phi 20 \times H7$	Plug	-
43	204010339	1	锁门弹簧	Spring	-
44	240052	2	橡胶塞 $\phi 7 \times H7$	Plug	-
45	207010152	1	前缝台	Front sewing plate	-
46	7043	4	开槽沉头螺钉M4 L=7	Screw M4 L=7	-
47	209636	1	锁门螺钉	Screw	-
48	207010146	1	滑件辅助盖	Rear auxiliary sewing plate	-
49	207010133	1	止油垫	Oil proof gasket	-
50	207010132	1	侧盖锁门磁铁 $\phi 7 \times 4$	Magnet	-
51	-	1	LED灯	LED light	-
52	207010128	1	圆筒侧盖组件	Side cover ass.	-
53	-	1	圆筒上侧盖	Upper side cover	-
54	-	1	圆筒下侧盖	Lower side cover	-
55	-	2	圆筒侧盖插销	Pin	-
56	211020011	1	电控箱组件	Electrical control box	自动剪线
57	404430014	5	内六角圆柱头螺钉M5 L=30	Screw M5 L=30	-
58	208173	1	橡胶塞 $\phi 15 \times H4$	Plug	-
59	209084	1	橡胶塞 $\phi 19 \times H5.5$	Plug	-
60	120010112	1	LED发光面板	LED luminescence panel	-
61	120010114	1	LED发光面板罩	LED luminescence panel cover	-
62	210003	1	橡胶塞 $\phi 17 \times H4$	Plug	-
63	7082	7	开槽圆柱头螺钉M4 L=7	Screw M4 L=7	-
64	211010026	1	塑料上盖	Plastic cover	-
65	401030138	1	电控箱组件	Electrical control box	单直驱
66	303448	4	平垫圈 $\phi 4.5 \times \phi 9 \times 0.8$	Washer	-
67	212010031	1	折下摆右主导向	Guide	-
68	212010028	1	折下摆导座	Bracket	-
69	212010030	1	折下摆左导向	Guide	-
70	212010029	1	折下摆右导向	Guide	-
71	250155	1	后盖板垫	Gasket cover plate	-
72	250154	1	后盖板	Cover plate	-
73	404450002	6	开槽圆柱头螺钉M6 L=10	Screw M6 L=10	-

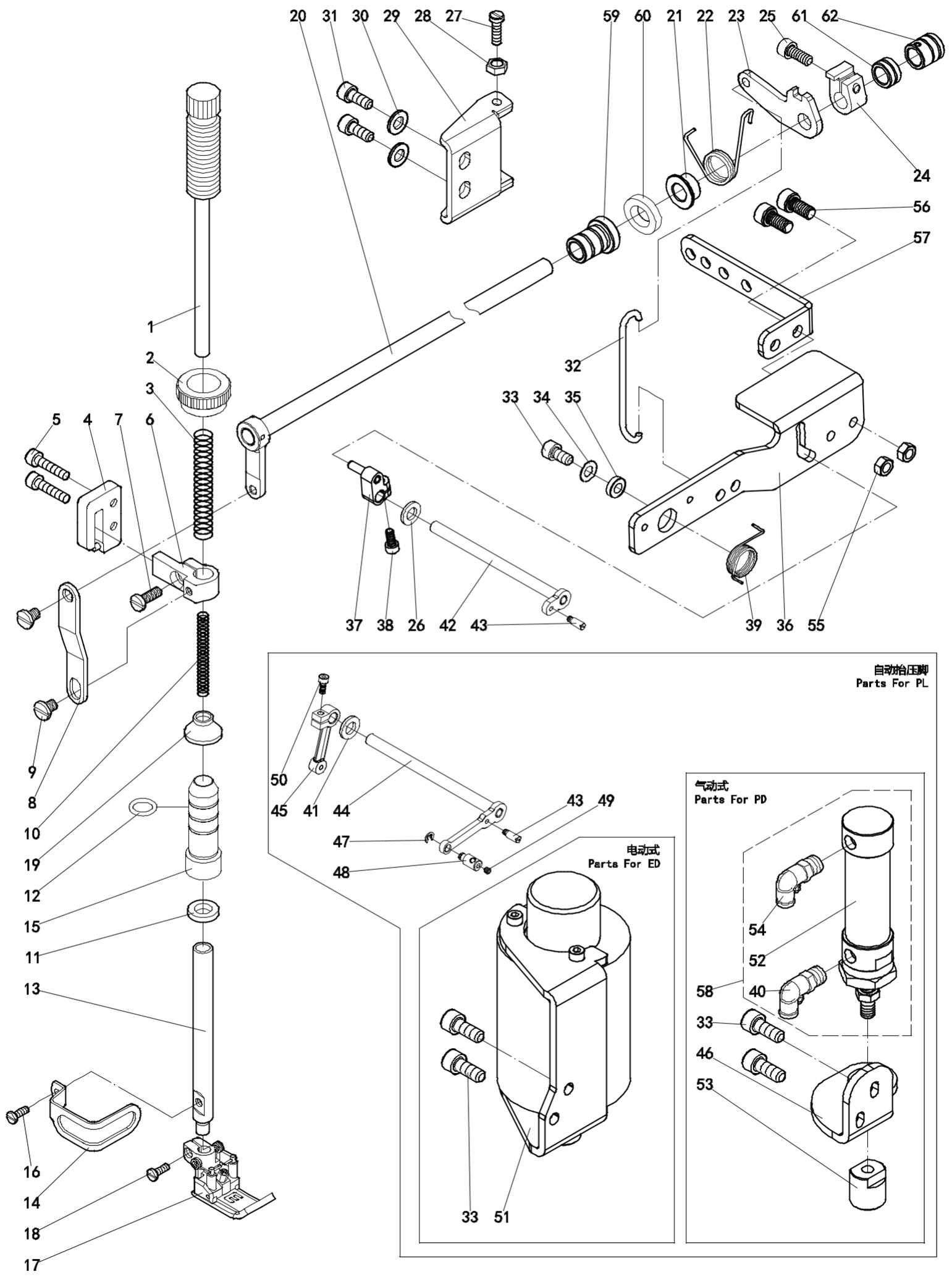
# 2.过线部分/Thread Guide mechanism



## 2.过线部分/Thread Guide mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	211010005	1	松线杆架	Slack rod frame	自动剪线
2	192120	2	过线管	Thread guide	-
3	254009	2	过线管压板	Pressboard	-
4	211010006	1	松线杆	Slack rod	自动剪线
5	404490006	2	十字槽盘头自攻螺钉4×10	Self tapping screw	-
6	211010034	1	过线板	Thread guide	-
7	211010035	3	过线柱	Thread guide	-
8	211010036	1	过线柱座	Thread guide base	-
9	7043	2	开槽沉头螺钉M4 L=7	Screw M4 L=7	-
10	7017A	2	十字槽开槽盘头螺钉M4 L=5	Screw M4 L=5	自动剪线
11	303448	2	平垫圈 $\phi 4.5 \times \phi 9 \times 0.8$	Washer $\phi 4.5 \times \phi 9 \times 0.8$	-
12	253536	1	底线过线	Thread guide	-
13	204011410	1	装饰线过线	Thread guide	-
14	204011412	1	饰线过线	Thread guide	-
15	201012712	5	松线勾	Slack hook	自动剪线
16	204010224	1	过线板	Thread guide	-
17	204010225	1	过线板贴纸	Sticker	-
18	204011417	1	装饰线挑线杆	Thread guide	-
19	204011418	1	针线挑线杆	Thread guide	-
20	7018A	16	十字槽开槽盘头螺钉M4 L=7	Screw M4 L=7	-
21	7010	5	开槽圆柱头螺钉M3 L=6	Screw M3 L=6	自动剪线
22	204010240	1	过线	Thread guide	-
23	204010233	1	上硅油盒盖	Silicon oil box cover	-
24	204010223	1	上硅油盒	Silicon oil box	-
25	404320003	2	圆柱销 $\phi 2 \times 6$	Pin	-
26	207010248	1	底线过线支架	Thread guide bracket	-
27	7028	1	开槽圆柱头螺钉M5 L=10	Screw M5 L=10	-
28	404450068	4	开槽圆柱头螺钉M3.5 L=4.5	Screw M3.5 L=4.5	-
29	206010004	1	过线板左	Thread guide	-
30	206010005	1	过线板右	Thread guide	-
31	204011507	1	底线导板	Thread guide	-
32	207010249	1	底线过线台	Thread guide platform	-
33	209645	1	针线罩壳锁紧舌	Spring	-
34	204011423	1	装饰线过线组件	Thread guide ass.	-
35	-	1	绷针线导板	Thread guide	-
36	-	1	绷针线过线板	Thread guide	-
37	-	1	绷针线张力调整组支柱	Screw	-
38	-	2	绷针线张力调整盘	Thread guide disc	-
39	-	1	绷针线张力调整弹簧	Spring	-
40	-	1	松紧调钮	Adjusting nut	-
41	7009	2	开槽圆柱头螺钉M3 L=4.5	Screw M3 L=4.5	-
42	210307	1	波形垫片 $\phi 6.9 \times \phi 10.5 \times 0.5$	Waveform gasket	-
43	4554	3	内六角凹端紧定螺钉M3 L=3	Screw M3 L=3	-
44	7066	1	轴位螺钉D6 H3 M4 L=3.5	Axis screw	-
45	207010030	1	底线小夹线器支架	Thread guide base	-
46	204011528	1	底线小过线板	Thread guide	-
47	101010026	1	调压螺柱	Screw	-
48	101010025	2	夹线片	Thread guide disc	-
49	101010024	1	调压簧	Spring	-
50	207010037	1	调压螺母	Adjusting nut	-
51	207010746	1	下弯针线过线	Thread guide	-
52	7008	1	开槽圆柱头螺钉M3 L=3.5	Screw M3 L=3.5	-
53	211020009	1	夹线器组件	Clamp ass.	-
54	-	1	螺钉	Screw	-
55	-	1	复位簧	Spring	-
56	-	1	夹线器板	Plate	-
57	-	1	松线板	Slack plate	-
58	-	5	垫圈	Washer	-
59	-	3	调线组件(强)	Tension spring ass.	-
60	-	2	调线组件(弱)	Tension spring ass.	-
61	207020029	1	底线小夹线器组件	Tension spring ass.	-
62	207068	1	上硅油盒油棉	Silicone oil box Oil cotton	-
63	-	-	-	-	-
64	-	-	-	-	-
65	-	-	-	-	-

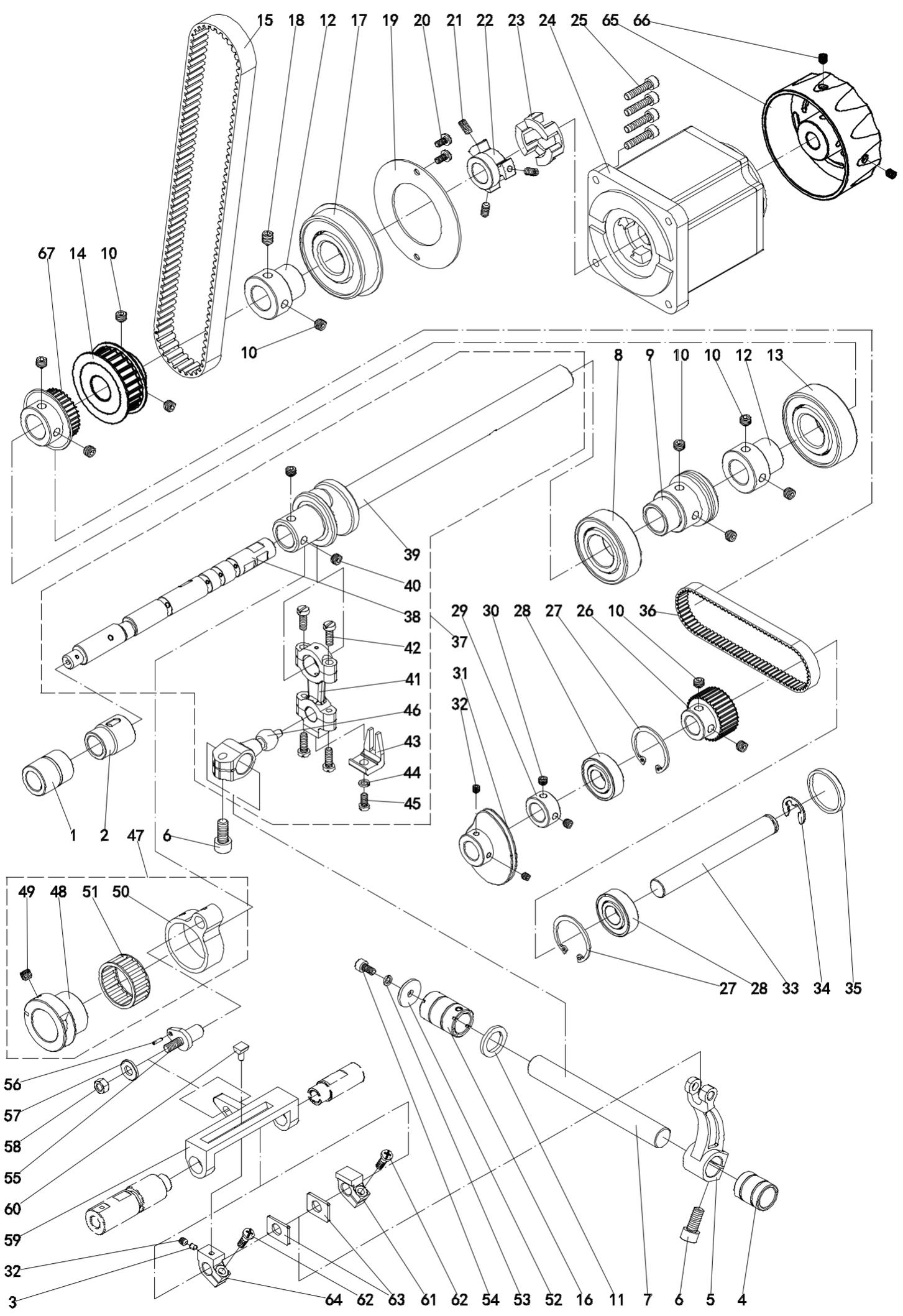
### 3.压脚部分/Presser foot mechanism



### 3.压脚部分/Presser foot mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	204011101	1	压脚调压螺杆	Pressure adjusting screw	-
2	204011102	1	压脚调压螺母	Pressure adjusting nut	-
3	240112	1	压脚杆复位弹簧	Spring	-
4	253005-91	1	压脚杆导架座	Guide block	-
5	7025A	2	十字槽开槽盘头螺钉M4 L=20	Screw M4 L=20	-
6	206139	1	压杆导架	Presser foot dog	-
7	5118	1	开槽盘头螺钉SM11/64×40 L=12	Screw SM11/64×40 L=12	-
8	206157	1	压杆导架连接板	Link	-
9	5386	2	轴位螺钉D6 H2 SM3/16×32 L=4	Axis screw	-
10	240113	1	压脚压力弹簧	Spring	-
11	204011141	1	唇形密封圈 $\phi 9 \times \phi 14 \times 3$	Lip seal ring	-
12	-	1	O形圈 $10 \times 1.8$	O-ring	-
13	253026	1	压脚轴	Presser bar	-
14	253028	1	压脚护罩	Presser foot cover	-
15	204011115	1	压脚轴铜套	Sleeve	-
16	7010	1	开槽圆柱头螺钉M3 L=6	Screw M3 L=6	-
17	257461A56	1	压脚56	Presser foot 56	-
	257461A64	1	压脚64	Presser foot 64	-
18	-	1	压脚螺钉	Screw	-
19	250084	1	压脚轴防油伞	Oil seal	-
20	204011120	1	抬压脚杆轴	Lifter shaft	-
21	211010064	1	抬压脚曲柄隔垫	Spacer sleeve	-
22	204011122	1	抬压脚曲柄复位弹簧	Spring	-
23	204011123	1	抬压脚曲柄	Crank	-
24	204011124	1	抬压曲柄挡圈	Retaining ring	-
25	4515	1	内六角圆柱头螺钉M6 L=14	Screw M6 L=14	-
26	202868	1	平垫圈 $\phi 8.2 \times \phi 14.9 \times 2$	Washer $\phi 8.2 \times \phi 14.9 \times 2$	单直驱
27	4549	1	开槽圆柱头螺钉M5 L=17	Screw M5 L=17	-
28	4805	1	六角螺母M5	Nut M5	-
29	204011129	1	抬压脚曲柄限位板	Limiting plate	-
30	404210002	2	平垫圈 $\phi 6 \times \phi 10.9 \times 1.1$	Washer $\phi 6 \times \phi 10.9 \times 1.1$	-
31	404450002	2	开槽圆柱头螺钉M6 L=10	Screw M6 L=10	-
32	204011132	1	抬压脚杆连杆	Link	-
33	4510	3	内六角圆柱头螺钉M6 L=16	Screw M6 L=16	-
34	404210005	1	平垫圈 $\phi 6.5 \times \phi 15 \times 1.9$	Washer $\phi 6.5 \times \phi 15 \times 1.9$	-
35	204011135	1	抬压脚杆圈套	Spacer	-
36	211010055	1	抬压脚杆	Lever	-
37	211010041	1	松线曲柄	Crank	单直驱
38	4531	1	内六角圆柱头螺钉M5 L=12	Screw M5 L=11.5	单直驱
39	204011139	1	抬压脚杆复位弹簧	Spring	-
40	302040041	1	接头PL6-01	Tracheal joint	自动剪线气动
41	202868	1	平垫圈 $\phi 8.2 \times \phi 14.9 \times 2$	Washer $\phi 8.2 \times \phi 14.9 \times 2$	自动剪线
42	211010031	1	松线轴	Slack shaft	单直驱
43	204010007	1	锁门弹簧螺钉M4	Screw	-
44	211010007	1	松线轴	Slack shaft	自动剪线
45	401030022	1	松线曲柄	Scrank	自动剪线
46	204012302	1	抬压脚气缸支架	Cylinder bracket	自动剪线气动
47	404610007	1	开口挡圈3.5	Circlip	自动剪线
48	401030043	1	松线杆固定座	Slack rod base	自动剪线
49	4543	1	内六角凹端紧定螺钉M4 L=4	Screw M4 L=4	自动剪线
50	404430007	1	内六角圆柱头螺钉M4 L=12	Screw M4 L=12	-
51	211020010	1	抬压脚电磁铁组件	Electromagnet	自动剪线电动
52	401020001	1	气缸MAL20*25-U	Cylinder	自动剪线气动
53	401020014	1	气缸顶杆	Ejector pin	自动剪线气动
54	302040042	1	接头SL6-01	Tracheal joint	自动剪线气动
55	7207	2	六角螺母M6	Nut M6	单直驱
56	404430001	2	内六角圆柱头螺钉M6 L=12	Screw M6 L=12	单直驱
57	211010056	1	抬压脚杆接板	Lever	单直驱
58	401160003	1	抬压脚气缸组件	Cylinder ass.	自动剪线气动
59	211010063	1	抬压脚杆轴套筒	Sleeve	-
60	404120001	1	唇形密封圈 $\phi 10 \times \phi 15 \times 3$	Oil seal	-
61	201010722	1	套筒 $\phi 10 \times \phi 15 \times 8$	Sleeve	-
62	201010718	1	套筒 $\phi 10 \times \phi 15 \times 16$	Sleeve	-
63	-	-	-	-	-
64	-	-	-	-	-

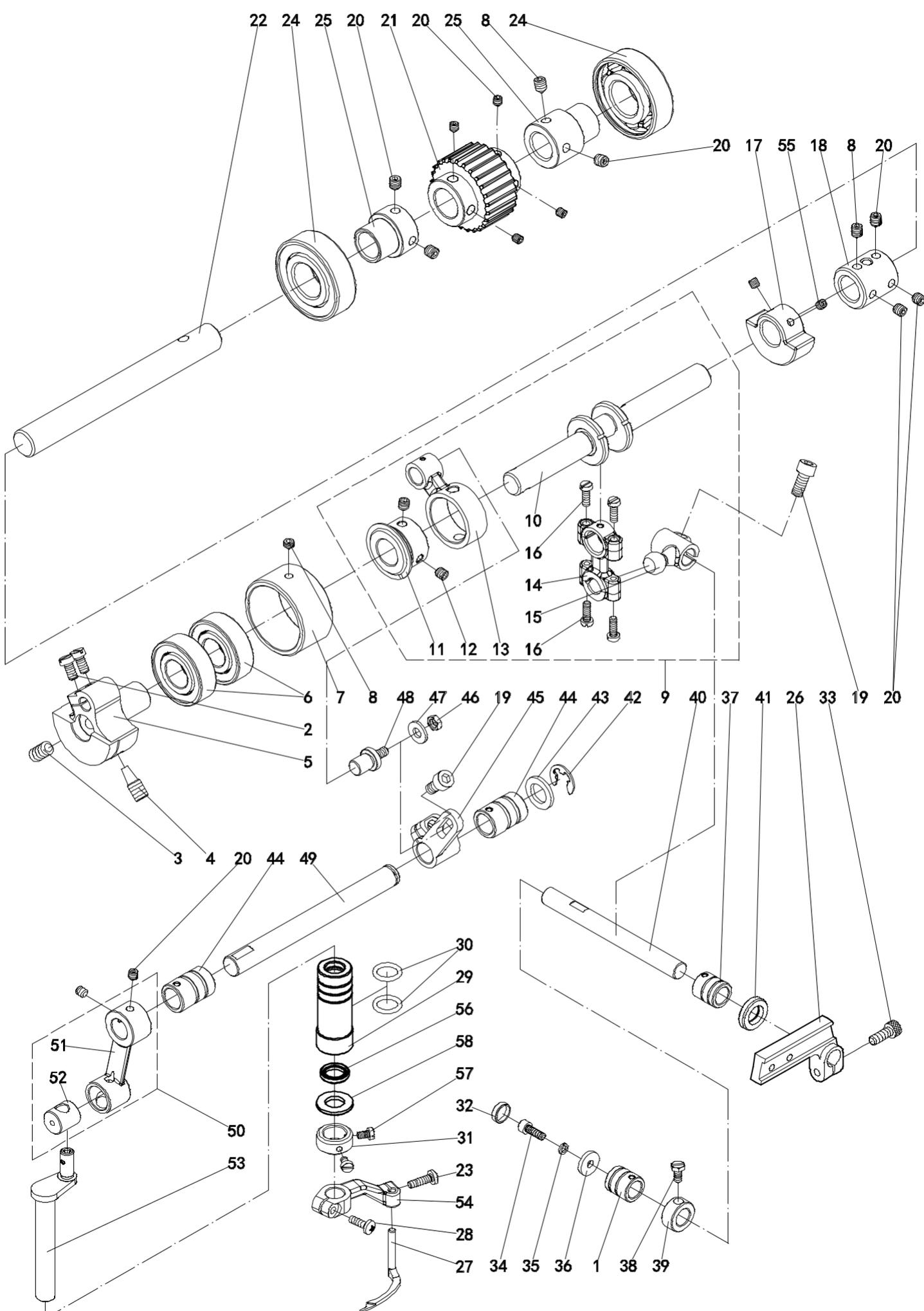
# 4. 下轴部分/Main shaft driving mechanism



#### 4.下轴部分/Main shaft driving mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	207010401	1	套筒 $\phi 14 \times \phi 22 \times 27$	Sleeve	-
2	202010003	1	主轴套筒	Sleeve	-
3	252043	1	顶柱	Pillar	-
4	202010005	1	套筒 $\phi 13 \times \phi 17 \times 20$	Sleeve	-
5	252046-92	1	下弯针轴曲柄	Crank	-
6	4534	2	内六角圆柱头螺钉M6×0.75 L=14	Screw M6×0.75 L=14	-
7	252044	1	下弯针连杆轴	Shaft	-
8	404710007	1	深沟球轴承6004RZ	Bearing	-
9	250543A-91	1	蜗杆	Worm	-
10	4547	11	内六角凹端紧定螺钉M6×0.75 L=5	Screw M6×0.75 L=5	-
11	240231	1	平垫圈 $\phi 13.2 \times \phi 19.5 \times 2$	Washer $\phi 13.2 \times \phi 19.5 \times 2$	-
12	250529	2	轴承套	Bearing sleeve	-
13	404710008	1	深沟球轴承6204RZ	Bearing	-
14	207010414	1	主动同步带轮(下)	Timing belt wheel	-
15	207010415	1	同步带560-5M 宽12	Timing belt	-
16	202010006	1	套筒 $\phi 13 \times \phi 18 \times 28$	Sleeve	-
17	404710009	1	深沟球轴承6304RZ	Bearing	-
18	4555	1	内六角尖端紧定螺钉M6×0.75 L=7	Screw M6×0.75 L=7	-
19	250514	1	轴承挡圈	Retaining ring	-
20	7082	2	开槽圆柱头螺钉M4 L=7	Screw M4 L=7	-
21	4572	3	内六角凹端紧定螺钉M5 L=10	Screw M5 L=10	-
22	211010038	1	电机联轴器	Motor coupling	-
23	104020012	1	电机联轴器缓冲垫	Motor coupling cushion	-
24	211020012	1	电机组件	Motor	-
25	4501	7	内六角圆柱头螺钉M5 L=14	Screw M5 L=14	-
26	207010426	1	过线凸轮从动同步轮	Timing belt wheel	-
27	404630001	2	孔用弹性挡圈A型28	Elastic retaining ring for holes	-
28	404710006	2	深沟球轴承6001-2RS/Z3	Bearing	-
29	206011623	1	挡圈 $\phi 12 \times \phi 20 \times 10$	Retaining ring	-
30	4514	2	内六角凹端紧定螺钉 M5 L=5	Screw M5 L=5	-
31	206011621	1	过线凸轮	Thread guide CAM	-
32	4543	3	内六角凹端紧定螺钉M4 L=4	Screw M4 L=4	-
33	207010433	1	过线凸轮轴	Shaft	-
34	404620001	1	轴用弹性挡圈A型 12	External circlip	-
35	204011524	1	橡胶塞 $\phi 28 \times H4$	Plug	-
36	207010436	1	同步带258-3M 宽8	Timing belt	-
37	207020003	1	主轴组件	Main shaft ass.	-
38	207010404	1	下传动轴	Main shaft	-
39	207010042	1	下曲轴	Crankshaft	-
40	7128	2	内六角平端紧定螺钉M6×0.75 L=4	Screw M6×0.75 L=4	-
41	207010043	1	下弯针连杆部件	Link	-
42	-	4	开槽圆柱头螺钉M4 L=12	Screw M4 L=12	-
43	207010044	1	定位叉	Positioning fork	-
44	-	1	弹簧垫圈M4	Spring washer	-
45	-	1	开槽圆柱头螺钉M4 L=8	Screw M4 L=8	-
46	207010045	1	下弯针驱动杆	Drive rod	-
47	252036-92	1	下弯针摇臂偏心轮组件	Eccentric wheel ass.	-
48	-	1	下弯针摇臂偏心轮	Eccentric wheel	-
49	4547	1	内六角凹端紧定螺钉M6×0.75 L=5	Screw M6×0.75 L=5	-
50	-	1	下弯针摇臂连杆	Link	-
51	-	1	滚针轴承 $\phi 26 \times \phi 30 \times 12.6$	Needle bearing	-
52	240232	1	平垫圈 $\phi 4.2 \times \phi 17.5 \times 1.8$	Washer $\phi 4.2 \times \phi 17.5 \times 1.8$	-
53	201252	1	弹簧垫圈M4	Spring washer	-
54	4527	1	内六角圆柱头螺钉M4 L=8	Screw M4 L=8	-
55	252037	1	弯针调节柱	Adjusting pin	-
56	404320005	1	圆柱销 $\phi 1.5 \times 7$	Pin	-
57	240062	1	平垫圈 $\phi 6.3 \times \phi 13 \times 1.5$	Washer $\phi 6.3 \times \phi 13 \times 1.5$	-
58	4805	1	六角螺母M5	Nut M5	-
59	252039	1	弯针滑块架	Slider frame	-
60	252042	1	弯针滑块	Slider	-
61	252045-92	1	后挡块	Baffle block	-
62	7021A	2	十字槽开槽盘头螺钉M4 L=12	Screw M4 L=12	-
63	252047	2	前后挡块垫片	Shim	-
64	252040-92	1	前挡块	Baffle block	-
65	211110019	1	手轮	Handwheel	-
66	4539	2	内六角凹端紧定螺钉M5 L=6	Screw M5 L=6	-
67	207010038	1	同步带轮(3M下轴)	Timing belt wheel	-

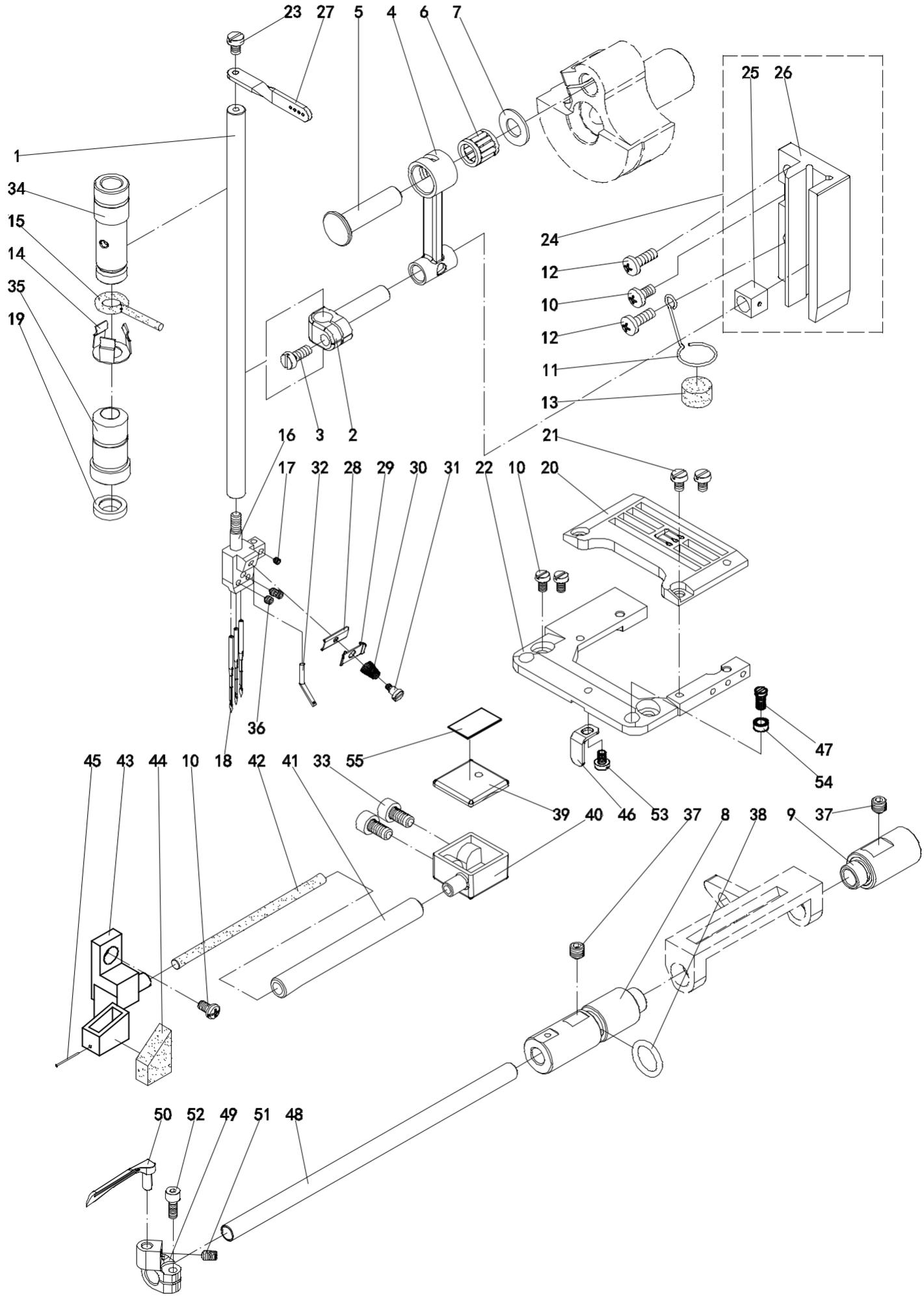
# 5.上轴部分/Main shaft mechanism



## 5.上轴部分/Main shaft mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	201010805	1	套筒 $\phi 10 \times \phi 15 \times \phi 18$	Sleeve	-
2	7028	2	开槽圆柱头螺钉M5 L=10	Screw M5 L=10	-
3	4592	1	内六角凹端紧定螺钉M8×1 L=14	Screw M8×1 L=14	-
4	7268	1	针杆曲柄定位螺钉M8×1	Screw M8×1	-
5	250516B91	1	针杆曲柄	Needle bar crank	-
6	404710003	2	深沟球轴承	Bearing	-
7	250526B-91	1	钢套	Sleeve	-
8	4555	3	内六角尖端紧定螺钉M6×0.75 L=7	Screw M6×0.75 L=7	-
9	201010501	1	上轴组件	Upper shaft ass.	-
10	201010017	1	上曲轴	Upper shaft	-
11	201010021	1	偏心轮	Eccentric wheel	-
12	4514	2	内六角凹端紧定螺钉 M5 L=5	Screw M5 L=5	-
13	201010020	1	连杆	Link	-
14	201010029	1	连杆部件	Link	-
15	201010019	1	传动杆	Drive rod	-
16	-	4	开槽圆柱头螺钉M4 L=12	Screw M4 L=12	-
17	250524	1	上轴平衡块	Balancer	-
18	250506	1	联轴器	Coupling	-
19	4534	2	内六角圆柱头螺钉M6×0.75 L=14	Screw M6×0.75 L=14	-
20	4547	12	内六角凹端紧定螺钉M6×0.75 L=5	Screw M6×0.75 L=5	-
21	211010060	1	同步带轮 5GT	Timing belt wheel	-
22	211010013	1	上轴后节	Shaft	-
23	7020A	1	十字槽开槽盘头螺钉M4 L=10	Screw M4 L=10	-
24	404710008	2	深沟球轴承6204RZ	Bearing	-
25	250529	2	轴承套	Bearing sleeve	-
26	204011415	1	挑线杆座	Thread take-up seat	-
27	257565	1	绷针	Spreader	-
28	7021A	1	十字槽开槽盘头螺钉M4 L=12	Screw M4 L=12	-
29	202010004	1	摆动轴套筒 $\phi 10 \times \phi 18 \times 50$	Sleeve	-
30	-	2	O型圈9×1.8	O-ring	-
31	212039	1	挡圈 $\phi 10 \times \phi 16 \times 7$	Retaining ring	-
32	208173	1	橡胶塞 $\phi 15 \times H4$	Plug	-
33	4501	1	内六角圆柱头螺钉M5 L=14	Screw M5 L=14	-
34	4527	1	内六角圆柱头螺钉M4 L=8	Screw M4 L=8	-
35	201252	1	弹簧垫圈M4	Spring washer	-
36	204107	1	平垫圈 $\phi 4.6 \times \phi 14.2 \times \phi 2.2$	Washer $\phi 4.6 \times \phi 14.2 \times \phi 2.2$	-
37	201010718	1	套筒 $\phi 10 \times \phi 15 \times 16$	Sleeve	-
38	2193	1	六角头螺钉SM11/64×40 L=8	Screw SM11/64×40 L=8	-
39	240201	1	挡圈 $\phi 10 \times \phi 18 \times 8$	Retaining ring	-
40	253503	1	过线座轴	Shaft	-
41	210586	1	唇形密封圈 $\phi 10 \times \phi 19 \times 4$	Lip oil seal	-
42	404610002	1	开口挡圈9	Circlip	-
43	206180	1	平垫圈 $\phi 12.2 \times \phi 19.3 \times 2.2$	Washer $\phi 12.2 \times \phi 19.3 \times 2.2$	-
44	201011225	2	套筒 $\phi 12 \times \phi 17 \times 25$	Sleeve	-
45	254503	1	绷针调节曲柄	Crank	-
46	4805	1	六角螺母M5	Nut M5	-
47	240062	1	平垫圈 $\phi 6.3 \times \phi 13 \times 1.5$	Washer $\phi 6.3 \times \phi 13 \times 1.5$	-
48	254504	1	摆动连杆轴曲柄销	Pin	-
49	211010014	1	摆动连杆轴	Shaft	-
50	201011206	1	摆动连杆滚柱组	Link and roller group	-
51	-	1	绷针摆动连杆	Link	-
52	-	1	绷针摆动销	Roller	-
53	254518	1	摆动连杆轴	Shaft	-
54	254516-91	1	绷针架	Spreader bracket	-
55	4514	2	内六角凹端紧定螺钉 M5 L=5	Screw M5 L=5	-
56	404120001	1	唇形密封圈 $\phi 10 \times \phi 15 \times 3$	Oil seal	-
57	7008	2	开槽圆柱头螺钉 M3 L=3.5	Screw M3 L=3.5	-
58	404210024	1	平垫圈 $\phi 10.1 \times \phi 19 \times 2$	Washer	-
59	-	-	-	-	-
60	-	-	-	-	-
61	-	-	-	-	-
62	-	-	-	-	-
63	-	-	-	-	-
64	-	-	-	-	-
65	-	-	-	-	-

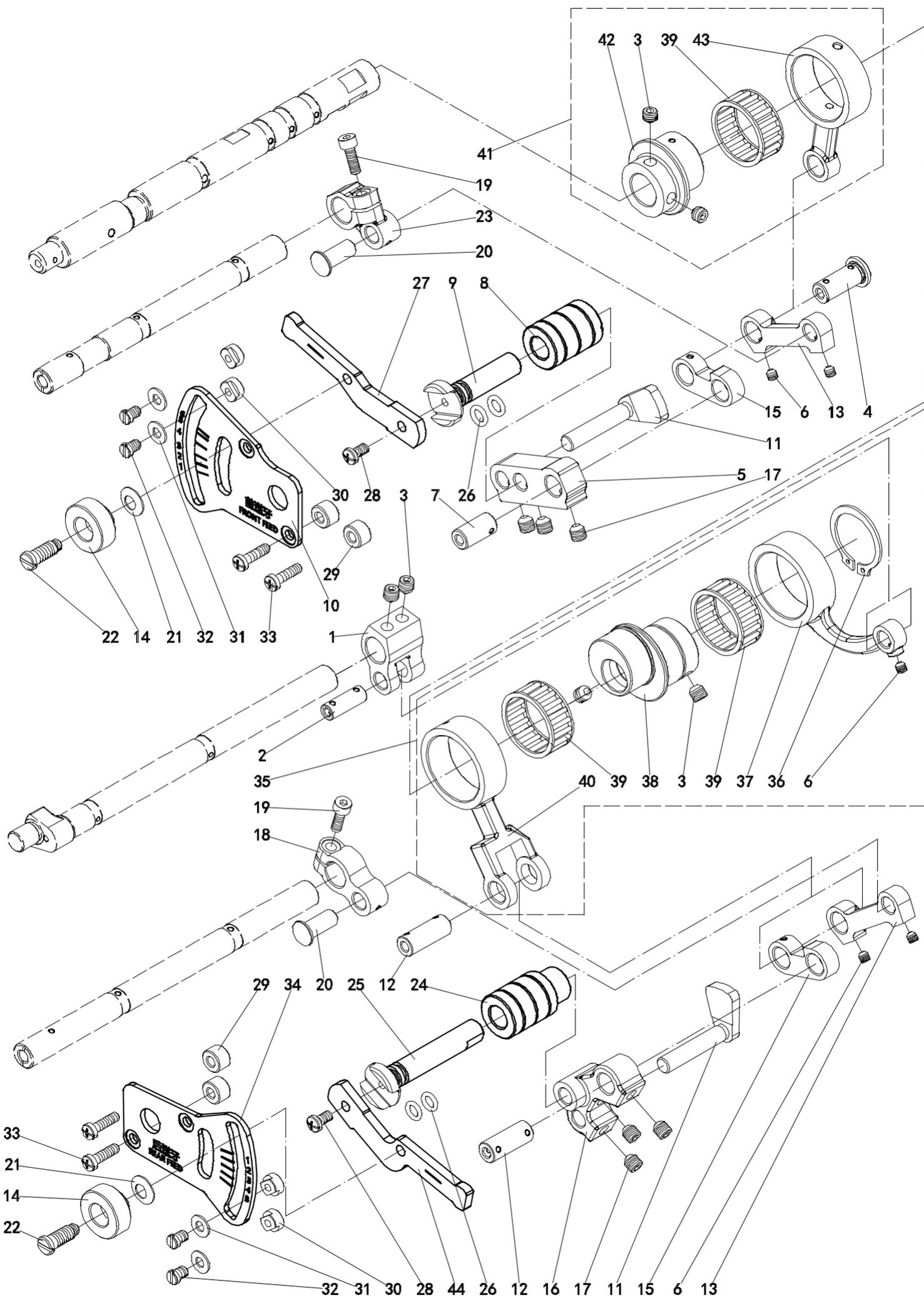
# 6.针杆部分/Needle drive mechanism



## 6.针杆部分/Needle drive mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	251014-91	1	针杆	Needle bar	-
2	206061	1	针杆扎头	Needle bar connection column	-
3	5118	1	开槽盘头螺钉SM11/64×40 L=12	Screw SM11/64×40 L=12	-
4	251016	1	针杆连杆	Needle bar link	-
5	206053	1	针杆连杆销	Needle bar link pin	-
6	402050013	1	滚针轴承 $\phi 8 \times \phi 12 \times 11.5$	Needle bearing	-
7	240101	1	平垫圈 $\phi 8 \times \phi 16 \times 1$	Washer $\phi 8 \times \phi 16 \times 1$	-
8	207010731	1	下弯针驱动轴衬套	Sleeve	-
9	206010825	1	下钩针驱动轴衬套	Sleeve	-
10	7019A	4	十字槽开槽盘头螺钉M4 L=8	Screw M4 L=8	-
11	251018	1	针杆滑块油棉固定簧	Spring	-
12	7020A	2	十字槽开槽盘头螺钉M4 L=10	Screw M4 L=10	-
13	179040-05	1	针杆滑块油棉	Felt	-
14	206524	1	油线托	Oil line support	-
15	212186	1	铁丝油线	Oil line	-
16	257517B56	1	针古56	Needle holder 56	-
	257517B64	1	针古64	Needle holder 64	-
17	4554	1	内六角凹端紧定螺钉M3 L=3	Screw M3 L=3	-
18	402020132	3	机针	Needle	-
19	404120003	1	唇形密封圈 $\phi 7 \times \phi 13 \times 3$	Lip oil seal	-
20	207010010	1	针板56	Needle plate 56	-
	207010008	1	针板64	Needle plate 64	-
21	7009	2	开槽圆柱头螺钉M3 L=4.5	Screw M3 L=4.5	-
22	207020000	1	针板座	Needle plate support	-
23	7011	1	开槽圆柱头螺钉M3 L=7	Screw M3 L=7	-
24	202020007	1	滑块导座组件	Slider guide group	-
25	-	1	针杆滑块	Slider	-
26	-	1	滑块导座	Guide	-
27	204010629	1	针杆上线板	Thread guide	-
28	234561	1	针线压板座	Thread guide	-
29	253593	1	针线压板	Thread guide	-
30	253517	1	针线压板弹簧	Spring	-
31	9070-2	1	轴位螺钉D4.5 H3.5 M3 L=4	Axis screw	-
32	253511	1	装饰线小过线	Thread guide	-
33	4527	2	内六角圆柱头螺钉M4 L=8	Screw M4 L=8	-
34	201010625	1	针杆上套	Sleeve	-
35	201010626	1	针杆下套	Sleeve	-
36	4554	3	内六角凹端紧定螺钉M3 L=3	Screw M3 L=3	-
37	4522	2	内六角凹端紧定螺钉M6 L=6	Screw M6 L=6	-
38	231011	1	O型圈12.2×2.4	O-ring	-
39	207010639	1	下硅油盒盖	Silicon oil box cover	-
40	207010640	1	下硅油盒	Silicon oil box	-
41	109011209	1	油管 $\phi 3 \times \phi 5$	Oil pipe	-
42	202175	1	油线	Oil line	-
43	255107	1	机针冷却油棉固定座	Needle cooling felt support	-
44	240247	1	机针冷却油棉	Needle cooling felt	-
45	-	1	别针	Pin	-
46	207010006	1	侧盖锁门磁铁吸片	Magnet plate	-
47	7035	2	开槽圆柱头螺钉M3 L=6	Screw M3 L=6	-
48	252048	1	下弯针轴	Lower looper shaft	-
49	252053-92	1	下弯针架	Lower looper support	-
50	257566	1	下弯针	Lower looper	-
51	4538	1	内六角凹端紧定螺钉M4 L=6	Screw M4 L=6	-
52	7145	1	内六角圆柱头螺钉M3.5 L=10.5	Screw M3.5 L=10.5	-
53	7009	2	开槽圆柱头螺钉M3 L=4.5	Screw M3 L=4.5	-
54	207010626	2	定位衬套	Bushing	-
55	202010073	1	下硅油盒油封(19.5×11.5×0.5)	Oil seal	-
56	-	-	-	-	-
57	-	-	-	-	-
58	-	-	-	-	-
59	-	-	-	-	-
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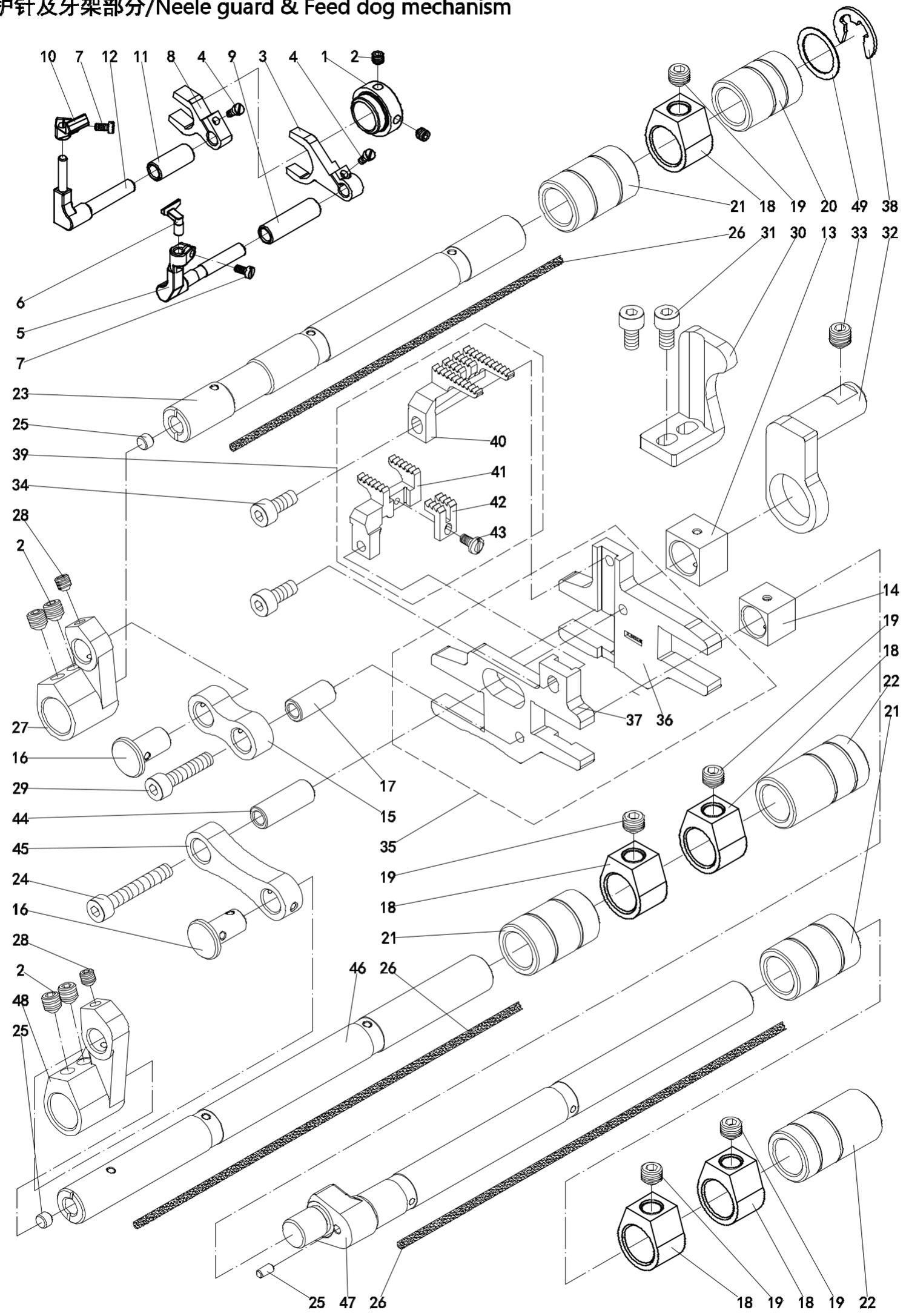
# 7.送料部分/Feed driving mechanism



## 7.送料部分/Feed driving mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	212010005	1	送料具提升曲柄	Crank	-
2	252616	1	曲柄销	Pin	-
3	4547	6	内六角凹端紧定螺钉M6×0.75 L=5	Screw M6×0.75 L=5	-
4	207010841	1	差动送料具连杆销	Pin	-
5	212010006	1	差动控制架	Control rack	-
6	4543	5	内六角凹端紧定螺钉M4 L=4	Screw M4 L=4	-
7	207010844	1	连杆销	Pin	-
8	212010007	1	套筒 $\phi 10 \times \phi 20 \times 27.5$	Sleeve	-
9	212010008	1	差动控制杆主轴	Shaft	-
10	212010020	1	前送牙刻度板	Calibration board	-
11	207010811	2	连杆定位片	Positioning plate	-
12	252613	2	连杆销	Pin	-
13	207010813	2	长连杆	Link	-
14	207010836	2	调钮	Adjusting nut	-
15	212010009	2	短连杆	Link	-
16	212010013	1	主控制架	Control rack	-
17	4522	6	内六角凹端紧定螺钉M6 L=6	Screw M6 L=6	-
18	207010818	1	主送料具摇臂主轴曲柄	Crank	-
19	4500	2	内六角圆柱头螺钉M5 L=10	Screw M5 L=10	-
20	207010820	2	提环杆插销	Pin	-
21	211301	2	蝶形垫片 $\phi 6.4 \times \phi 12.5 \times 0.5$	Butterfly gasket	-
22	404490002	2	阶梯螺钉M6×0.75 M5	Screw	-
23	207010823	1	差动送料具摇臂主轴曲柄	Crank	-
24	212010010	1	套筒 $\phi 10 \times \phi 20 \times 35.5$	Sleeve	-
25	212010011	1	主控制杆主轴	Shaft	-
26	404110003	4	O型圈6×1.8	O-ring	-
27	212010021	1	前送牙调节杆	Adjusting rod	-
28	7019A	2	十字槽开槽盘头螺钉M4 L=8	Screw M4 L=8	-
29	240124	4	隔垫 $\phi 4.2 \times \phi 10 \times 6.5$	Spacer	-
30	210171	4	限位螺母	Limiting nut	-
31	201185	4	平垫圈 $\phi 4.6 \times \phi 9.8 \times 0.8$	Washer $\phi 4.6 \times \phi 9.8 \times 0.8$	-
32	5084	4	开槽圆柱头螺钉SM11/64×40 L=5.5	Screw SM11/64×40 L=5.5	-
33	7022A	4	十字槽开槽盘头螺钉M4 L=14	Screw M4 L=14	-
34	212010018	1	后送牙刻度板	Calibration board	-
35	212020003	1	送料具偏心轮组件	Eccentric wheel ass.	-
36	-	1	轴用弹性挡圈B型 $d_0=25$	External circlips	-
37	-	1	送料具提升连杆	Link	-
38	-	1	主送料具偏心轮	Eccentric wheel	-
39	-	3	滚针轴承 $\phi 25 \times \phi 29 \times 12$	Needle bearing	-
40	-	1	主送料具连杆	Link	-
41	212020004	1	差动送料具偏心轮组件	Eccentric wheel ass.	-
42	-	1	差动送料具偏心轮	Eccentric wheel	-
43	-	1	差动送料具连杆	Link	-
44	212010019	1	后送牙调节杆	Adjusting rod	-
45	-	-	-	-	-
46	-	-	-	-	-
47	-	-	-	-	-
48	-	-	-	-	-
49	-	-	-	-	-
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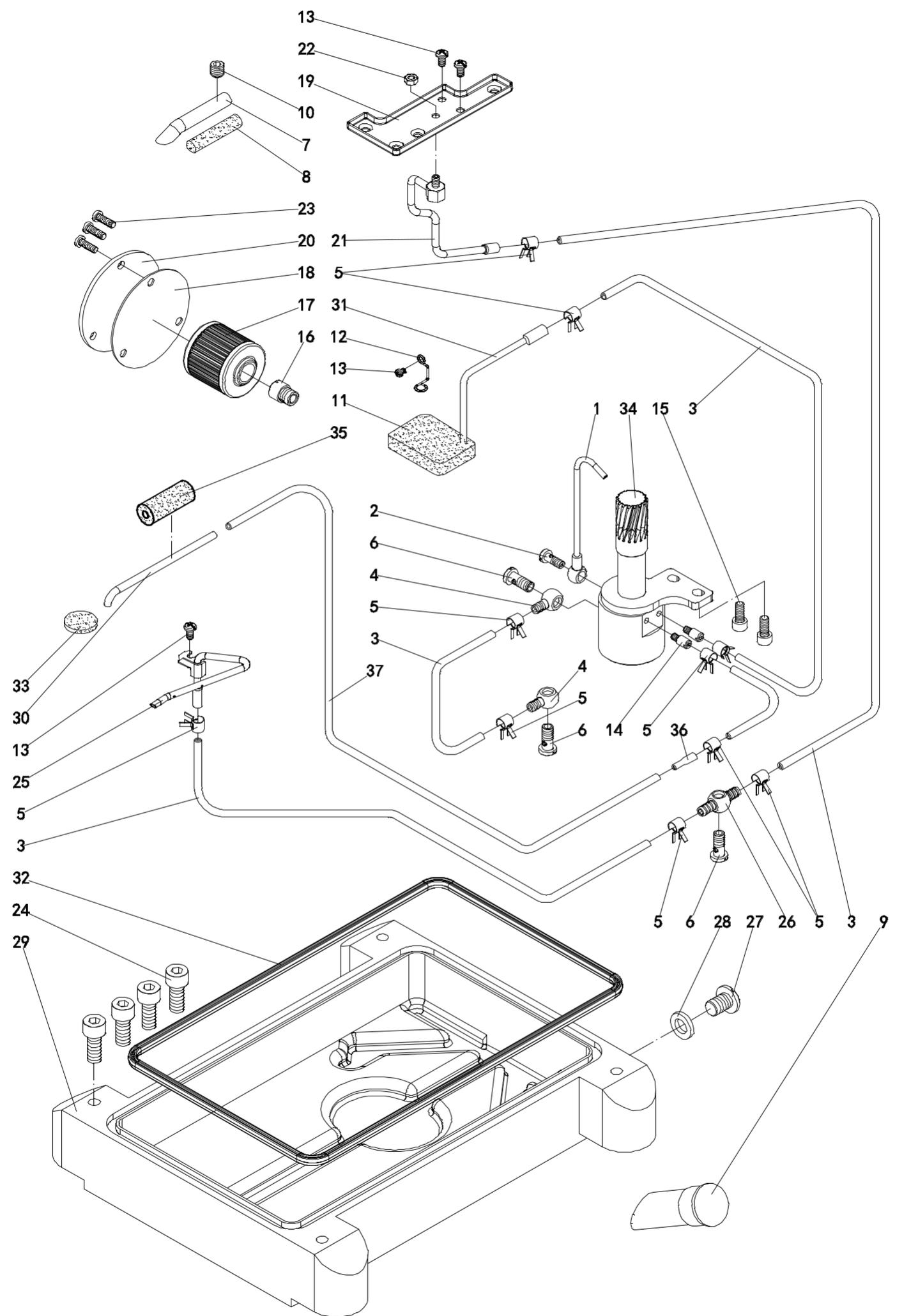
# 8.护针及牙架部分/Neele guard & Feed dog mechanism



## 8.护针及牙架部分/Neele guard & Feed dog mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	207010901	1	前护针片偏心轮	Eccentric wheel	-
2	4514	6	内六角凹端紧定螺钉 M5 L=5	Screw M5 L=5	-
3	207010903	1	前护针片拨叉	Shifting fork	-
4	7011	2	开槽圆柱头螺钉M3 L=7	Screw M3 L=7	-
5	207010905	1	前护针片固定座	Needle guard support	-
6	207010906	1	前护针片	Needle guard	-
7	7010	2	开槽圆柱头螺钉M3 L=6	Screw M3 L=6	-
8	207010908	1	后护针片拨叉	Shifting fork	-
9	207010909	1	套筒 $\phi 6 \times \phi 9 \times 31$	Sleeve	-
10	207010910	1	后护针片	Needle guard	-
11	207010911	1	套筒 $\phi 6 \times \phi 9 \times 21.5$	Sleeve	-
12	207010912	1	后护针片固定座	Needle guard support	-
13	207010934	1	牙架滑块(大)	Slider	-
14	207010935	1	牙架滑块(小)	Slider	-
15	207010949	1	差动送料具驱动连杆	Link	-
16	207010950	2	送料具驱动连杆销	Pin	-
17	207010951	1	差动送料具驱动连杆衬套	Bushing	-
18	207010918	5	挡圈	Retaining ring	-
19	4547	10	内六角凹端紧定螺钉M6 $\times 0.75$ L=5	Screw M6 $\times 0.75$ L=5	-
20	207010920	1	套筒 $\phi 11 \times \phi 16 \times 21$	Sleeve	-
21	207010921	3	套筒 $\phi 11 \times \phi 16 \times 25$	Sleeve	-
22	207010922	2	套筒 $\phi 11 \times \phi 16 \times 30$	Sleeve	-
23	207010923	1	差动送料具摇臂主轴	Shaft	-
24	404430015	1	内六角圆柱头螺钉M4 L=25	Screw M4 L=25	-
25	207010925	3	油堵 $\phi 4 \times 5$	Plug	-
26	109010519	3	羊毛油线	Oil line	-
27	207010927	1	差动送料具摇臂	Rocker arm	-
28	4543	2	内六角凹端紧定螺钉M4 L=4	Screw M4 L=4	-
29	404430044	1	内六角圆柱头螺钉M4 L=18	Screw M4 L=18	-
30	207010930	1	挡板	Baffle	-
31	4527	2	内六角圆柱头螺钉M4 L=8	Screw M4 L=8	-
32	252628	1	挡板	Baffle	-
33	4522	1	内六角凹端紧定螺钉M6 L=6	Screw M6 L=6	-
34	4527	2	内六角圆柱头螺钉M4 L=8	Screw M4 L=8	-
35	212020016	1	牙架组件	Feed dog support group	-
36	-	1	主送料具固定座	Feed dog support	-
37	-	1	差动送料具固定座	Feed dog support	-
38	109010505	1	开口挡圈8	Circlip	-
39	212020017	1	送布牙组	Feed dog group	-
40	-	1	主送料牙	Feed dog	-
41	-	1	差动牙	Feed dog	-
42	-	1	差动牙(中间小齿)	Feed dog	-
43	-	1	螺钉M2.6 $\times 0.45$ L=5	Screw	-
44	207010954	1	主送料具驱动连杆衬套	Bushing	-
45	207010955	1	主送料具驱动连杆	Link	-
46	207010946	1	主送料具摇臂主轴	Shaft	-
47	207010947	1	送料具提升主轴	SHaft	-
48	207010959	1	主送料具摇臂	Rocker arm	-
49	208235	1	铜垫片 $\phi 12.1 \times \phi 16 \times 0.3$	Washer	-
50	-	-	-	-	-
51	-	-	-	-	-
52	-	-	-	-	-
53	-	-	-	-	-
54	-	-	-	-	-
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# 9. 润滑部分/Lubricating mechanism

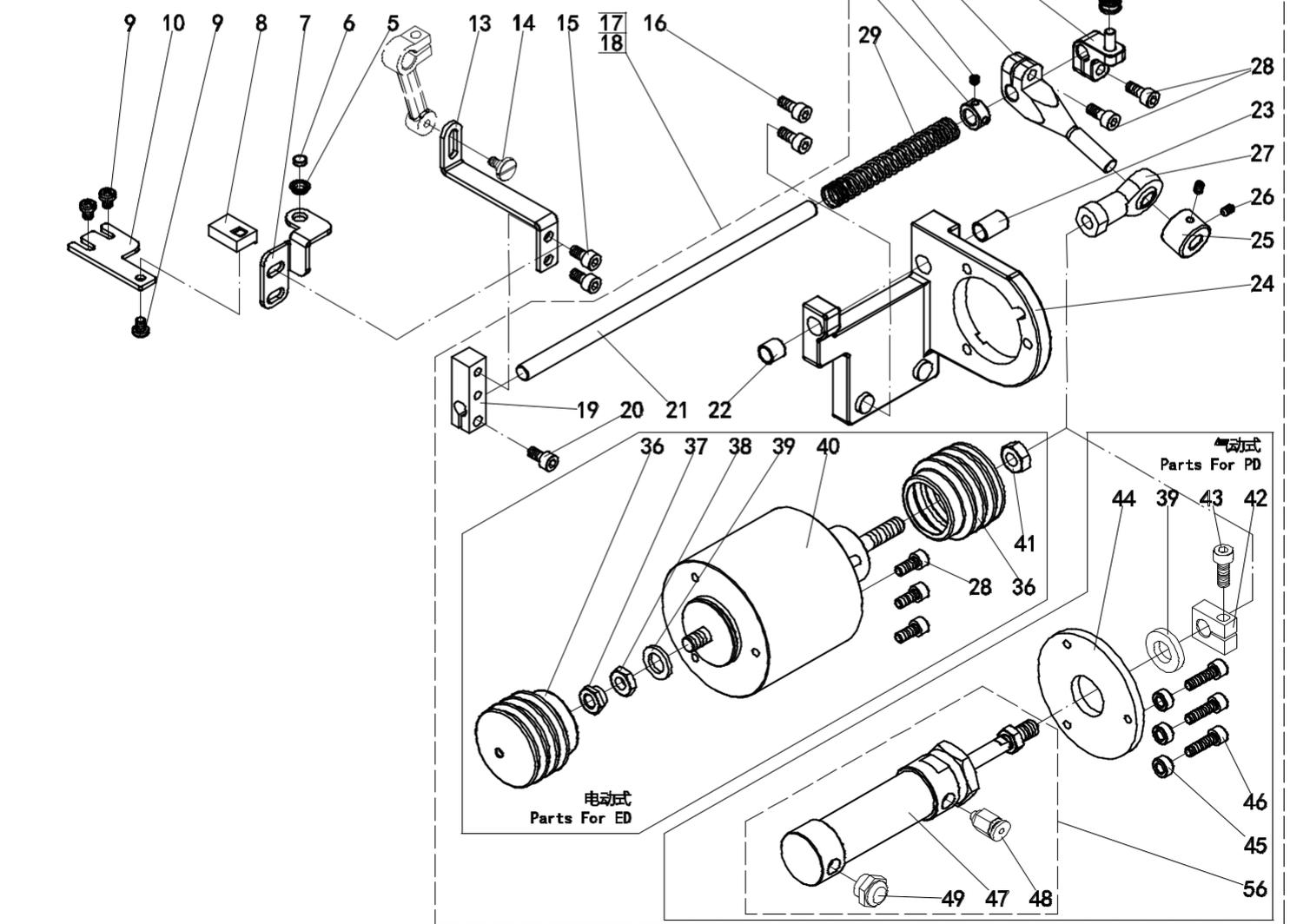
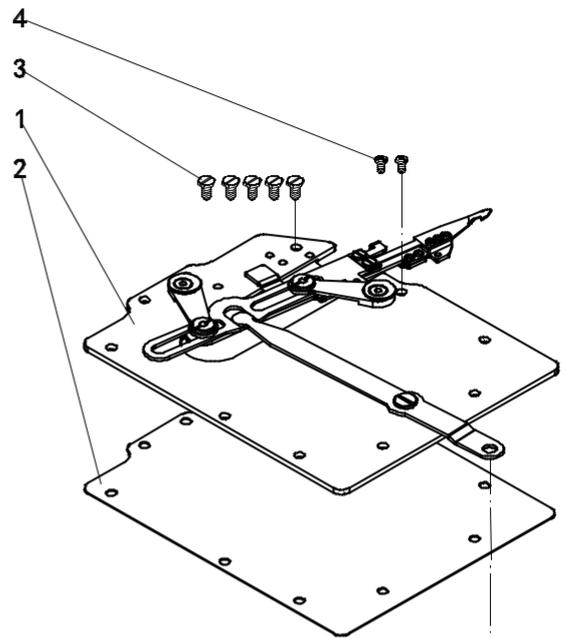
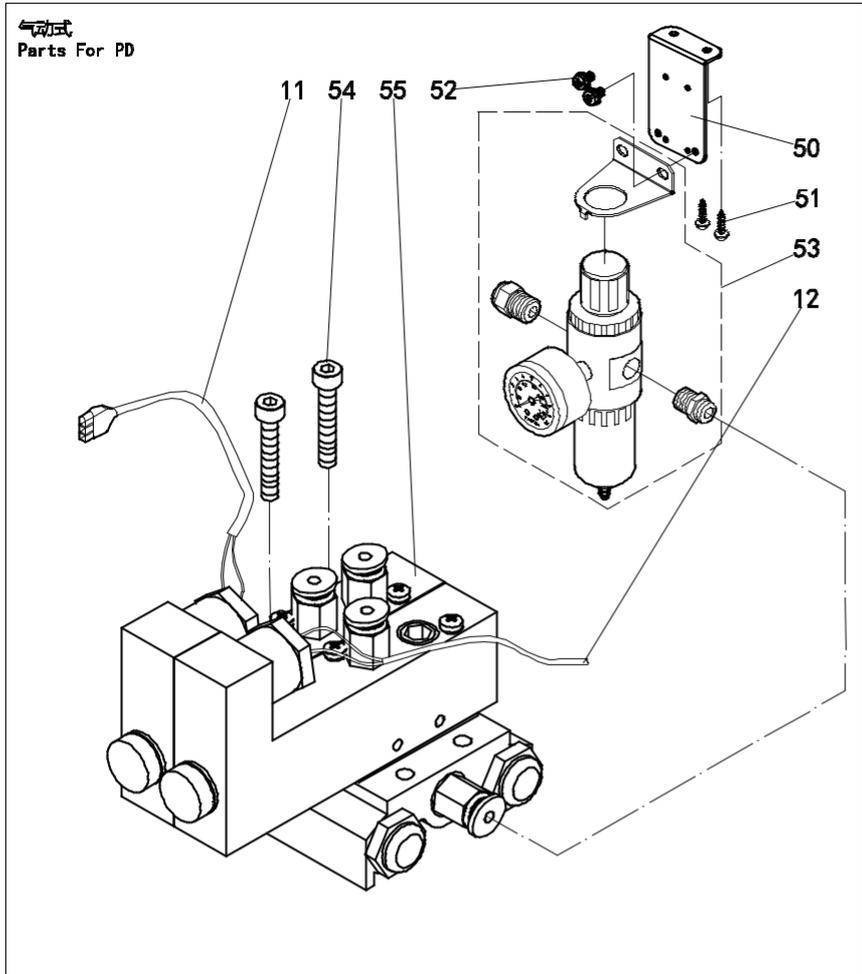


## 9. 润滑部分/Lubricating mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	255035-91	1	喷油管	Nozzle	-
2	255037	1	过油螺钉SM3/16×32 L=12	Screw SM3/16×32 L=12	-
3	401060024	5	油管 $\varnothing 5 \times \varnothing 7$	Oil pipe	-
4	200136	2	单头油管接头	Pipe joint	-
5	202199	10	油管夹	Pipe clip	-
6	200152	3	过油螺钉SM1/4×40 L=15	Screw SM1/4×40 L=15	-
7	255003	1	针杆给油管	Oil pipe	-
8	240136	1	针杆给油棉	Felt	-
9	206590	1	油标	Oil Mark	-
10	4514	1	内六角凹端紧定螺钉 M5 L=5	Screw M5 L=5	-
11	203010247	1	针杆回油吸油棉	Felt	-
12	257513	1	针杆回油管支架弹簧	Spring	-
13	7018A	4	十字槽开槽盘头螺钉M4 L=7	Screw M4 L=7	-
14	255093	2	油泵油管接头	Pipe joint	-
15	4531	2	内六角圆柱头螺钉M5 L=12	Screw M5 L=11.5	-
16	210200	1	滤油器油嘴	Nozzle	-
17	204011605	1	滤芯	Filter	-
18	107011509	1	滤油器盖密封垫	Filter cover gasket	-
19	255006	1	接油盘	Oil pan	-
20	107011508	1	滤油器盖	Filter cover	-
21	255007-91	1	喷油管	Oil pan	-
22	4802	1	六角螺母M4	Nut M4	-
23	7021A	3	十字槽开槽盘头螺钉M4 L=12	Screw M4 L=12	-
24	4504	4	内六角圆柱头螺钉M8 L=20	Screw M8 L=20	-
25	255094-91	1	喷油管	Nozzle	-
26	255123	1	双头油管接头	Pipe joint	-
27	5138B	1	堵油螺钉SM3/8×28 L=13	Screw SM3/8×28 L=13	-
28	202287	1	密封垫 $\varnothing 9.5 \times \varnothing 16.5 \times 2.6$	Oil seal gasket	-
29	202010007	1	油盘	Oil tank	-
30	212010022	1	铜油管	Oil pipe	-
31	255039	1	针杆回油管	Oil pipe	-
32	255042	1	油盘密封圈	Oil seal	-
33	240245	1	油棉	Felt	-
34	255091-91	1	油泵	Oil pump	-
35	212010023	1	回油棉	Felt	-
36	207010092	1	油管转接头	Oil tube	-
37	109011209	1	油管 $\varnothing 3 \times \varnothing 5$	Oil pipe	-
38	-	-	-	-	-
39	-	-	-	-	-
40	-	-	-	-	-
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# 10. 下切线部分/Under thread trimmer mechanism

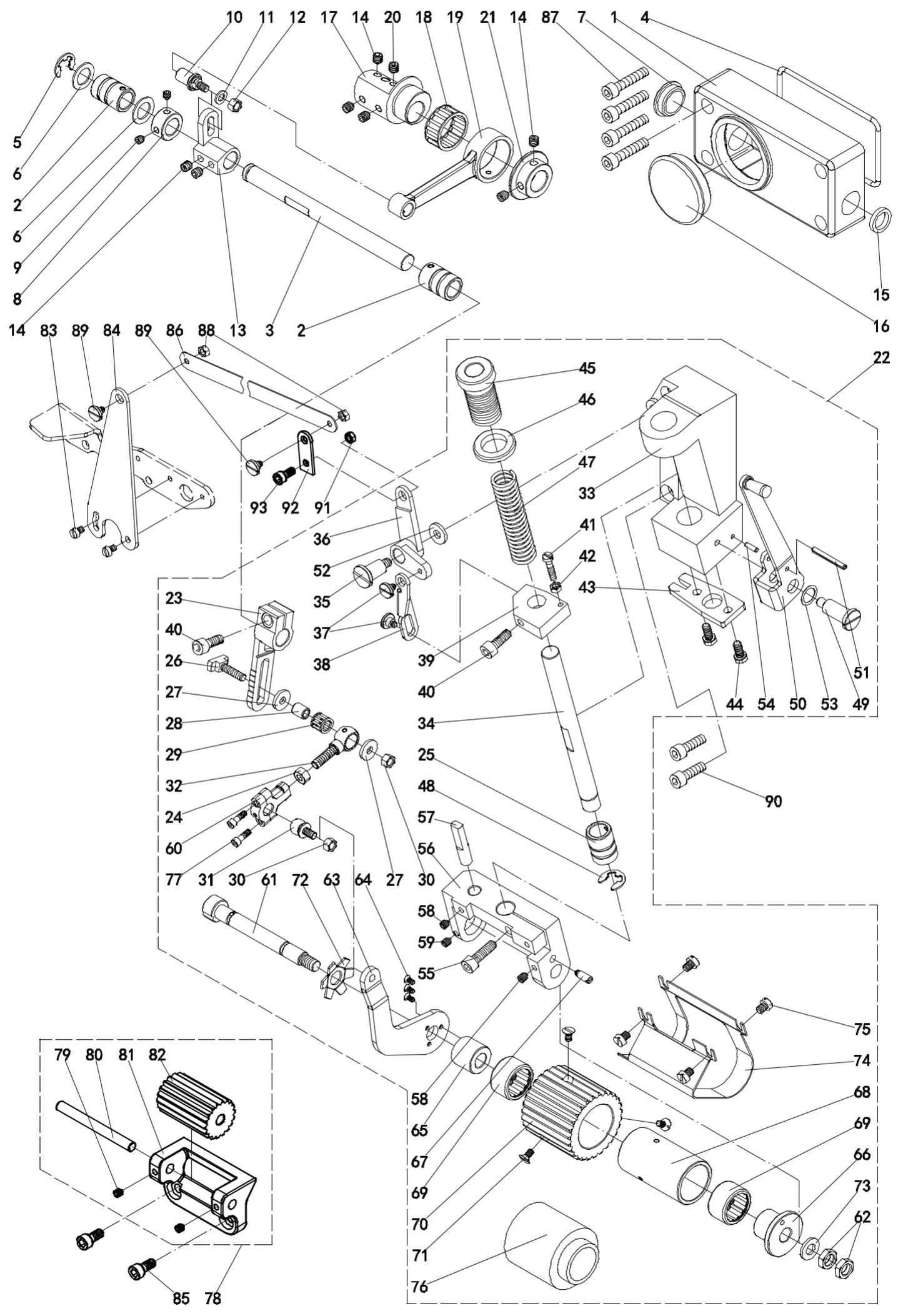
自动下切线  
Parts For UT



# 10.下切线部分/Under thread trimmer mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	401070151	1	刀盘	UT device	-
2	207010304	1	曲轴室上盖密封垫	Oil seal gasket	-
3	7082	5	开槽圆柱头螺钉M4 L=7	Screw M4 L=7	-
4	7077	2	开槽沉头螺钉M4 L=8	Screw M4 L=8	-
5	207010034	1	磁铁套	Magnet cover	-
6	207010033	1	磁铁 $\phi 5.5 \times 2$	Magnet	-
7	207010032	1	磁铁支架	Magnet bracket	-
8	-	1	霍尔组件	Hall sensor	-
9	7017A	3	十字槽开槽盘头螺钉M4 L=5	Screw M4 L=5	-
10	207010031	1	霍尔安装支架	Hall sensor bracket	-
11	401030067	1	电线	Wire	-
12	401030054	1	电线	Wire	-
13	212010012	1	松线推板	Pushing plate	-
14	404410001	1	轴位螺钉D5 H3 M4 L=5	Axis screw	-
15	4500	2	内六角圆柱头螺钉M5 L=10	Screw M5 L=10	-
16	4510	2	内六角圆柱头螺钉M6 L=16	Screw M6 L=16	-
17	207020028	1	剪线电磁铁组	Electromagnet ass.	-
18	207020036	1	剪线气缸组	Cylinder ass.	-
19	-	1	松线推板座	Pushing plate base	-
20	4500	1	内六角圆柱头螺钉M5 L=10	Screw M5 L=10	-
21	-	1	驱动轴	Shaft	-
22	-	1	驱动轴左套	Sleeve	-
23	-	1	驱动轴右套	Sleeve	-
24	-	1	剪线电磁铁支架	Electromagnet bracket	-
25	-	1	挡圈	Retaining ring	-
26	4543	5	内六角凹端紧定螺钉M4 L=4	Screw M4 L=4	-
27	401060006	1	鱼眼轴承M8	Joint	-
28	4531	2	内六角圆柱头螺钉M5 L=12	Screw M5 L=11.5	-
29	-	1	复位弹簧	Spring	-
30	-	1	复位弹簧挡圈	Retaining ring	-
31	-	1	推杆	Pushing bar	-
32	-	1	曲柄	Crank	-
33	-	1	弹簧	Spring	-
34	-	1	连杆	Link	-
35	-	1	轴位螺钉	Axis screw	-
36	-	2	防尘罩	Dust cover	-
37	-	1	螺母	Nut	-
38	-	1	六角螺母M8	Nut M8	-
39	201012504	1	自动剪线复位缓冲垫	Cushion pad	-
40	207010026	1	剪线电磁铁	Electromagnet	-
41	404510003	1	六角螺母M8	Nut M8	-
42	201012505	1	自动剪线复位限位块	Limiting block	-
43	4501	1	内六角圆柱头螺钉M5 L=14	Screw M5 L=14	-
44	211010042	1	剪线气缸转接板	Cylinder transfer plate	-
45	211010043	3	剪线气缸转接板隔垫	Spacer	-
46	404430005	3	内六角圆柱头螺钉M5 L=18	Screw M5 L=18	-
47	401020001	1	气缸MAL20*25-U	Cylinder	-
48	302040039	1	接头PC4-01	Tracheal joint	-
49	302041330	1	消声器1分BSLM-01	Muffler	-
50	204012554	1	自动剪线过滤器固定座	Bracket	-
51	109011323	2	木螺钉 GB 951 3.5×25	Wood screw	-
52	404420004	2	十字槽盘头螺钉M5 L=8	Screw M5 L=8	-
53	401030013	1	空气过滤器AFR2000	Air filter	-
54	404430015	2	内六角圆柱头螺钉M4 L=25	Screw M4 L=25	-
55	401030031	1	二联电磁阀组件	Solenoid valve ass.	-
56	401160004	1	剪线气缸组件	Cylinder ass.	-
57	-	-	-	-	-
58	-	-	-	-	-
59	-	-	-	-	-
60	-	-	-	-	-
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62	-	-	-	-	-
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# 11.拖布轮部分/RP Device

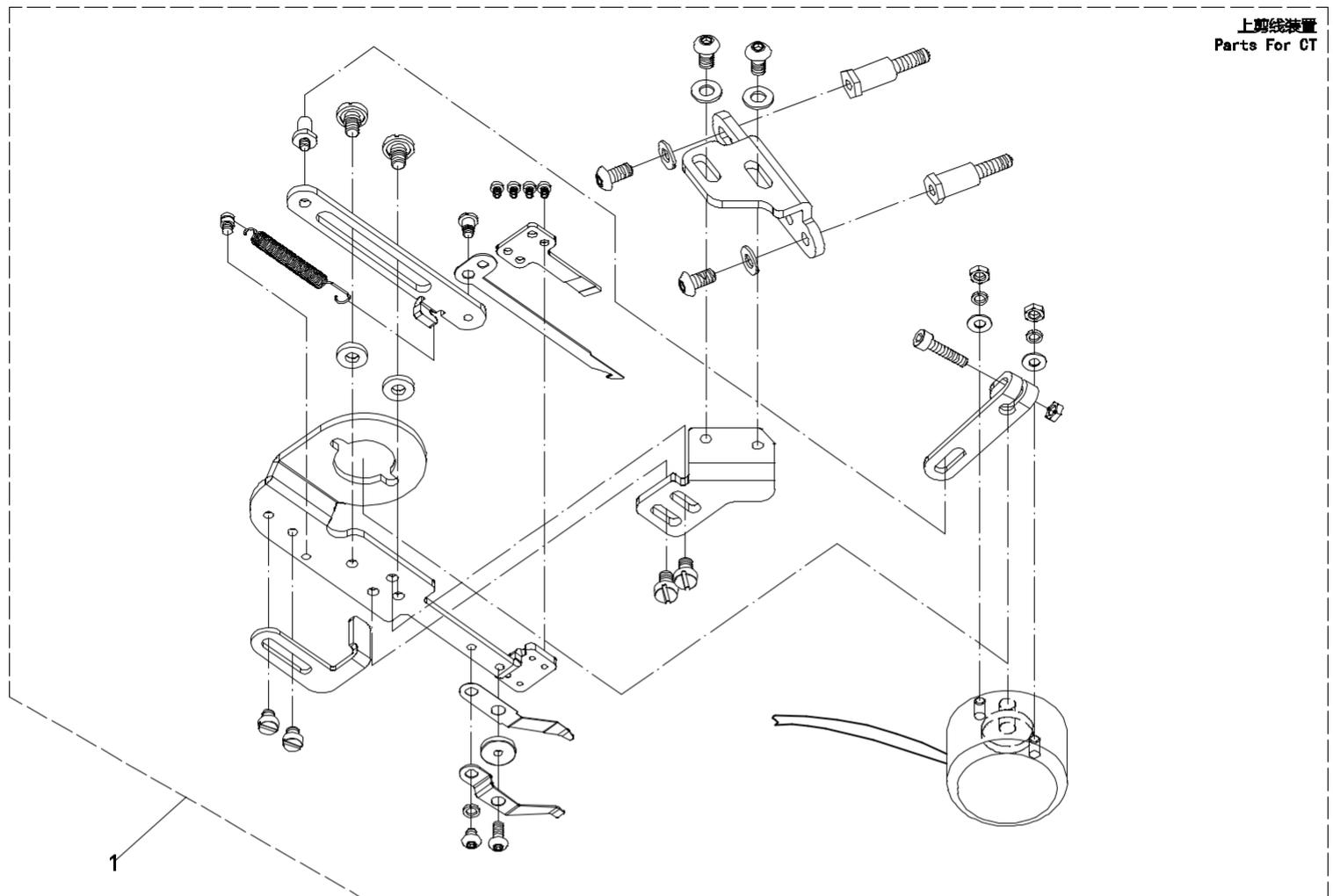


# 11.拖布轮部分/RP Device

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	204012101	1	机座	Frame	-
2	201011225	2	套筒, 12×, 17×25	Sleeve	-
3	206011620	1	过线凸轮轴	Shaft	-
4	204012104	1	密封圈	Oil seal	-
5	404610002	1	开口挡圈9	Circlip	-
6	206180	2	平垫圈, 12.2×, 19.3×2.2	Washer $\phi 12.2 \times \phi 19.3 \times 2.2$	-
7	303010170	1	橡胶塞, 21*H5	Plug	-
8	206011623	1	挡圈, 12×, 20×10	Retaining ring	-
9	4514	2	内六角凹端紧定螺钉 M5 L=5	Screw M5 L=5	-
10	254504	1	摆动连杆轴曲柄销	Pin	-
11	240062	1	平垫圈, 6.3×, 13×1.5	Washer $\phi 6.3 \times \phi 13 \times 1.5$	-
12	4805	1	六角螺母M5	Nut M5	-
13	204012113	1	曲柄	Crank	-
14	4547	7	内六角凹端紧定螺钉M6×0.75 L=5	Screw M6×0.75 L=5	-
15	101010120	1	唇形密封圈, 12×, 17×2.8	Lip Oil seal	-
16	303011727	1	橡胶塞, 45*H8.7	Plug	-
17	204012117	1	偏心联轴器	Eccentric wheel	-
18	-	1	滚针轴承, 24×, 28×12.7	Needle bearing	-
19	204012119	1	驱动连杆	Link	-
20	4555	2	内六角尖端紧定螺钉M6×0.75 L=7	Screw M6×0.75 L=7	-
21	204012121	1	驱动连杆挡圈	Retaining ring	-
22	204022102	1	后拖轮上轮组	RP device ass.	-
23	-	1	速度调节杆	Adjusting bar	-
24	-	1	六角螺母M6	Nut M6	-
25	201011225	1	套筒, 12×, 17×25	Sleeve	-
26	-	1	速度调节销	Adjusting pin	-
27	-	2	平垫圈, 5.3×, 11.4×2	Washer $\phi 5.3 \times \phi 11.4 \times 2$	-
28	-	2	驱动连杆圈套	Bushing	-
29	-	2	滚针轴承, 8×, 11×9.6	Needle bearing	-
30	4805	2	六角螺母M5	Nut M5	-
31	-	1	球曲柄	Crank	-
32	-	1	连杆上部	Link	-
33	-	1	压杆座	Presser bar bracket	-
34	-	1	压杆	Presser bar	-
35	-	1	轴位螺钉	Axis screw	-
36	-	1	抬压曲柄	Crank	-
37	7066	2	轴位螺钉D6 H3 M4 L=3.5	Axis screw	-
38	-	1	抬压连杆	Link	-
39	-	1	挡块	Block	-
40	4510	2	内六角圆柱头螺钉M6 L=16	Screw M6 L=16	-
41	7025A	1	十字槽开槽盘头螺钉M4 L=20	Screw M4 L=20	-
42	4802	1	六角螺母M4	Nut M4	-
43	-	1	定位板	Positioning plate	-
44	7174	2	六角头开槽螺钉M5 L=10	Screw M5 L=10	-
45	-	1	调压螺杆	Adjusting screw	-
46	-	1	调压螺母	Adjusting nut	-
47	-	1	压簧	Spring	-
48	404610002	1	开口挡圈9	Circlip	-
49	-	1	轴位螺钉	Axis screw	-
50	-	1	抬压手柄	Lifting handle	-
51	-	1	弹性圆柱销直槽轻型3×30	Pin	-
52	-	1	平垫圈, 6.2×, 14.7×2	Washer $\phi 6.2 \times \phi 14.7 \times 2$	-
53	-	1	波形垫圈	Waveform washer	-
54	-	1	圆柱销A型3×10	Pin	-
55	4510	1	内六角圆柱头螺钉M6 L=16	Screw M6 L=16	-
56	-	1	滚轮支架	Roller bracket	-
57	-	1	定位销	Pin	-
58	4514	2	内六角凹端紧定螺钉 M5 L=5	Screw M5 L=5	-
59	4568	1	内六角锥端紧定螺钉M5 L=8	Screw M5 L=8	-
60	-	1	连杆下部	Link	-
61	-	1	滚轮轴	Shaft	-
62	-	2	六角螺母M8×1	Nut M8×1	-
63	-	1	驱动摇杆	Rocker	-
64	7041	3	开槽沉头螺钉M3 L=6	Screw M3 L=6	-
65	-	1	单向轴承驱动内圈	Bushing	-
66	-	1	单向轴承止动内圈	Bushing	-
67	-	1	止动螺钉	Screw	-
68	-	1	滚轮内芯	Bushing	-
69	-	2	单向滚针轴承HF2016	Unidirectional needle bearing	-
70	406020015	1	塑料拖轮	Roller	-
71	7077	3	开槽沉头螺钉M4 L=8	Screw M4 L=8	-
72	-	1	垫片	Washer	-
73	-	1	平垫圈, 8.2×, 15.8×1.8	Washer $\phi 8.2 \times \phi 15.8 \times 1.8$	-
74	-	1	拖轮护手架	Hand guard	-
75	-	4	开槽圆柱头螺钉M5 L=5	Screw M5 L=5	-
76	-	1	橡胶滚轮	Roller	-
77	-	2	内六角圆柱头螺钉SM9/64×40 L=11	Screw SM9/64×40 L=11	-
78	207020020	1	后拖轮下轮组	Roller ass.	-
79	4514	2	内六角凹端紧定螺钉 M5 L=5	Screw M5 L=5	-
80	207010022	1	后拖轮下轮支撑轴	Shaft	-
81	207110021	1	后拖轮下轮托架	Bracket	-
82	207010020	1	后拖轮下轮	Roller	-
83	7017A	2	十字槽开槽盘头螺钉M4 L=5	Screw M4 L=5	-
84	204012182	1	后拖轮抬压连杆	Link	-
85	404430001	2	内六角圆柱头螺钉M6 L=12	Screw M6 L=12	-
86	211010045	1	长连杆	Link	-
87	4523	4	内六角圆柱头螺钉M6 L=35	Screw M6 L=35	-
88	4802	2	六角螺母M4	Nut M4	-
89	404410025	2	轴位螺钉D7 H3.2 M4 L=4.3	Axis screw	-
90	4510	2	内六角圆柱头螺钉M6 L=16	Screw M6 L=16	-
91	7207	1	六角螺母M6	Nut M6	-
92	211010044	1	转接板	plate	-
93	404430001	1	内六角圆柱头螺钉M6 L=12	Screw M6 L=12	-

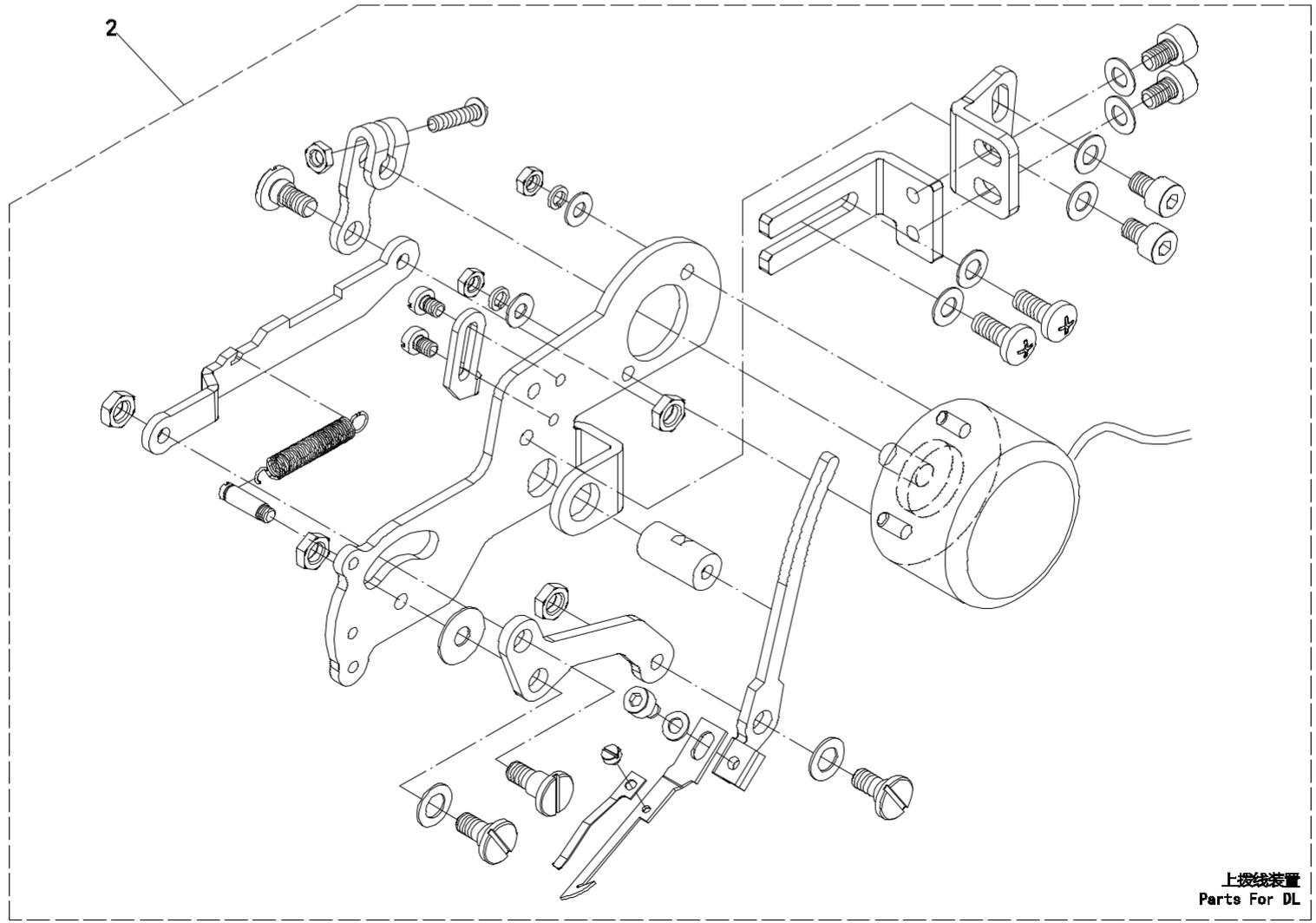
# 12.上修线部分/Up thread trimmer mechanism

上剪线装置  
Parts For CT



1

2



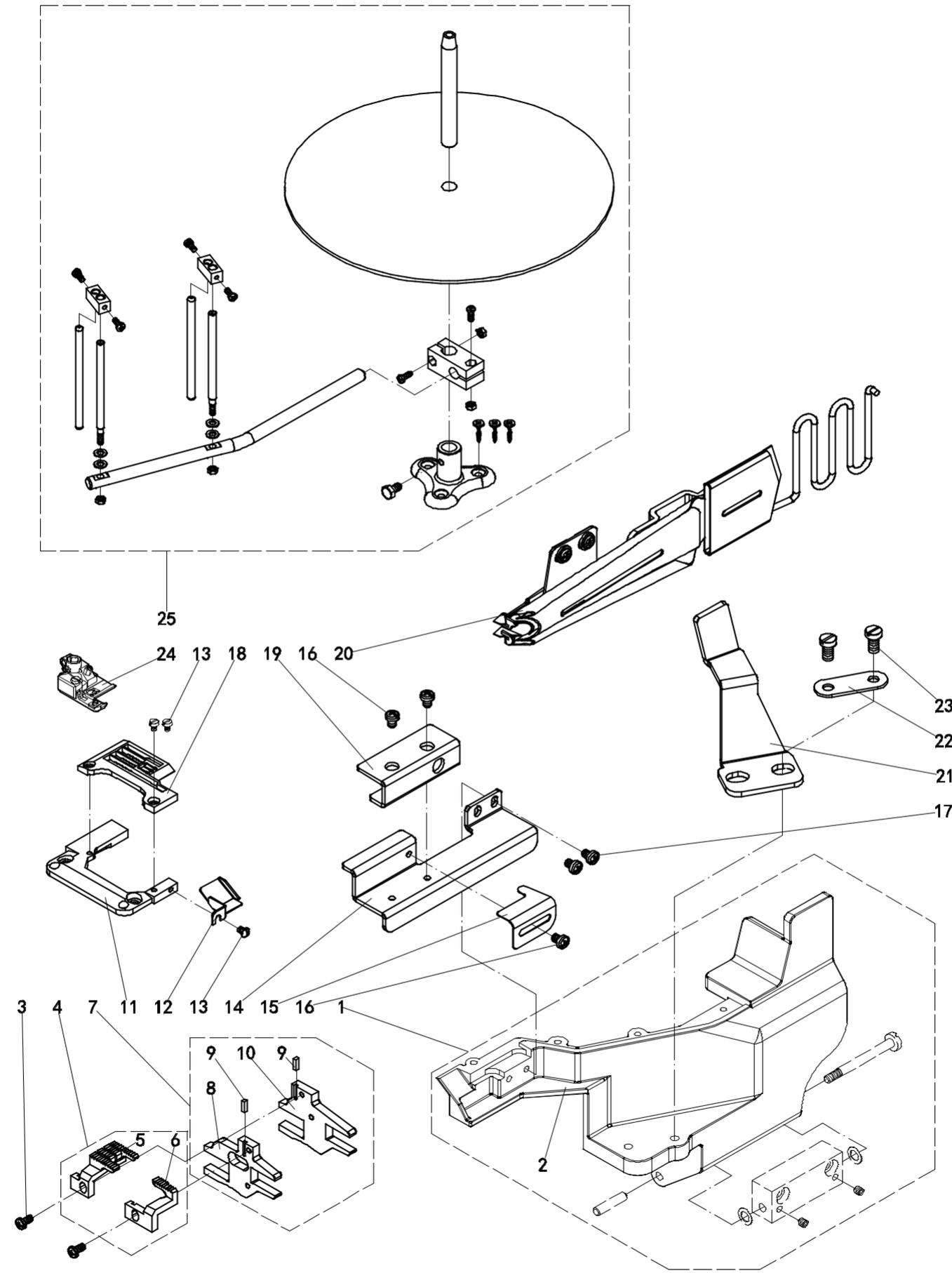
上拔线装置  
Parts For DL

## 12.上修线部分/Up thread trimmer mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	401020018	1	上剪线装置	CT device	-
2	401020034	1	上拨线装置	DL device	-
3	-	-	-	-	-
4	-	-	-	-	-
5	-	-	-	-	-
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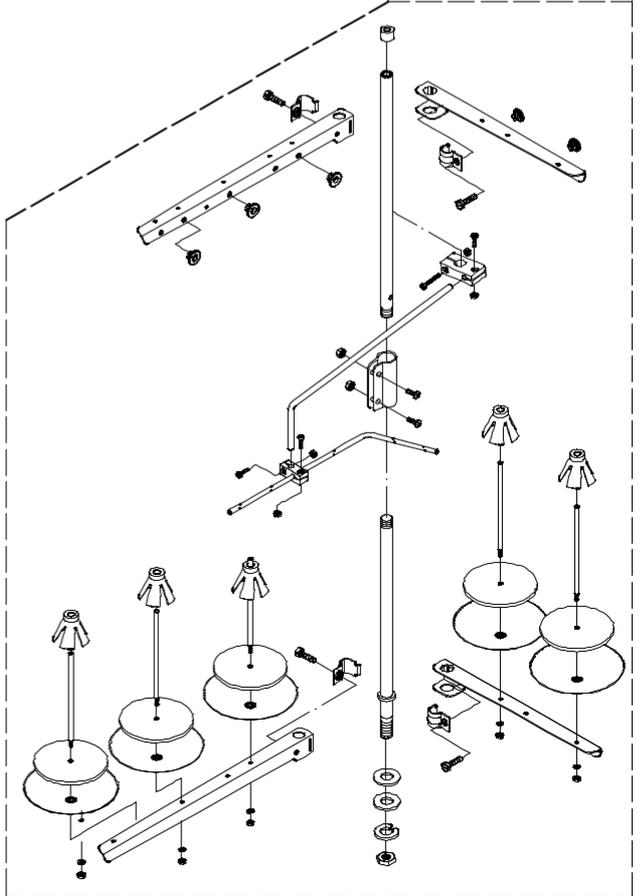
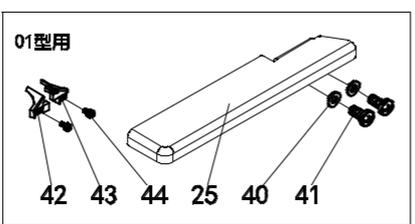
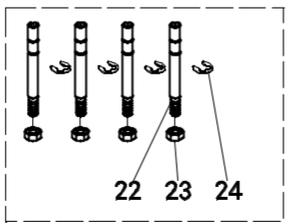
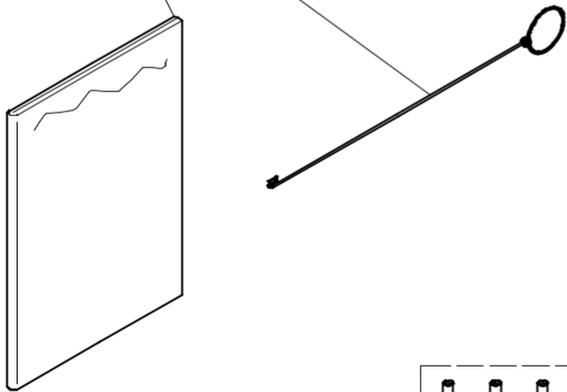
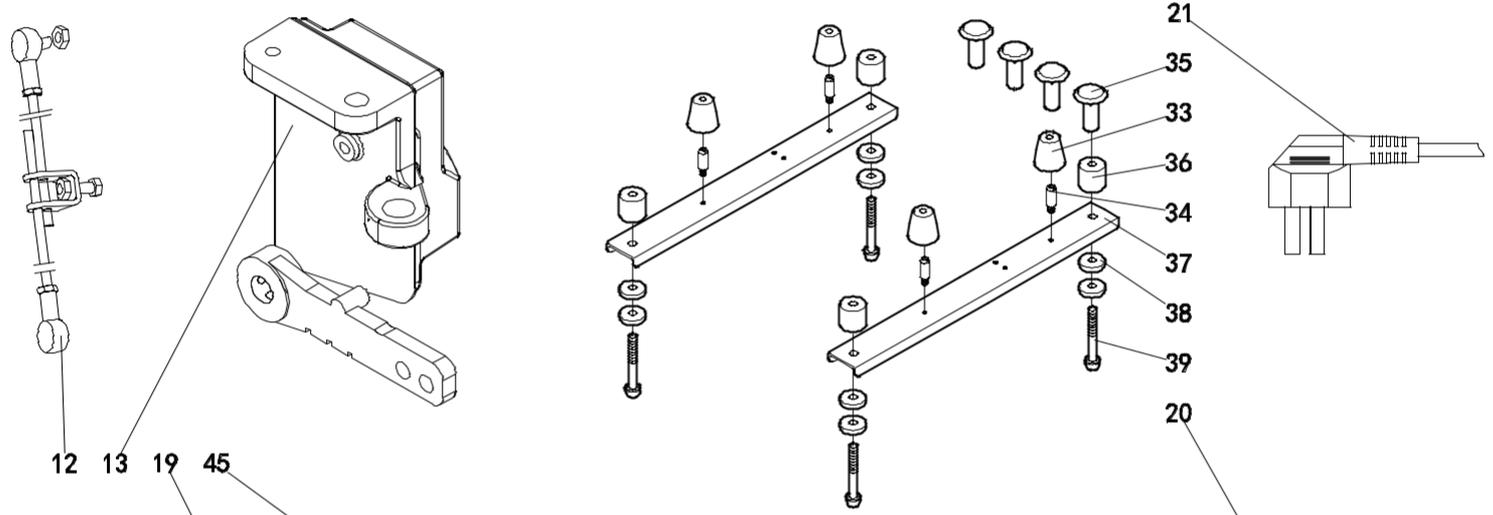
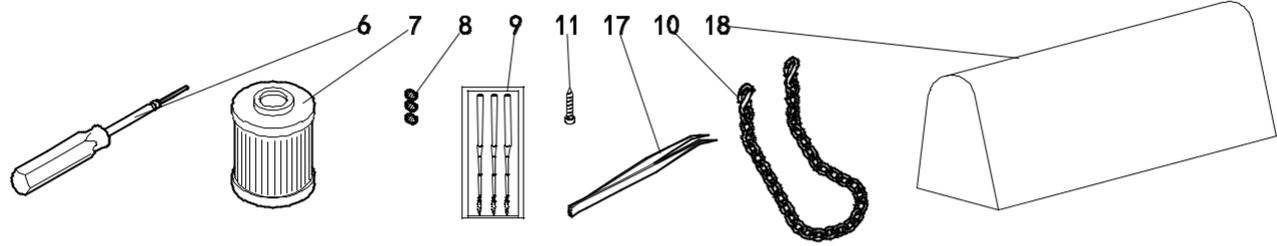
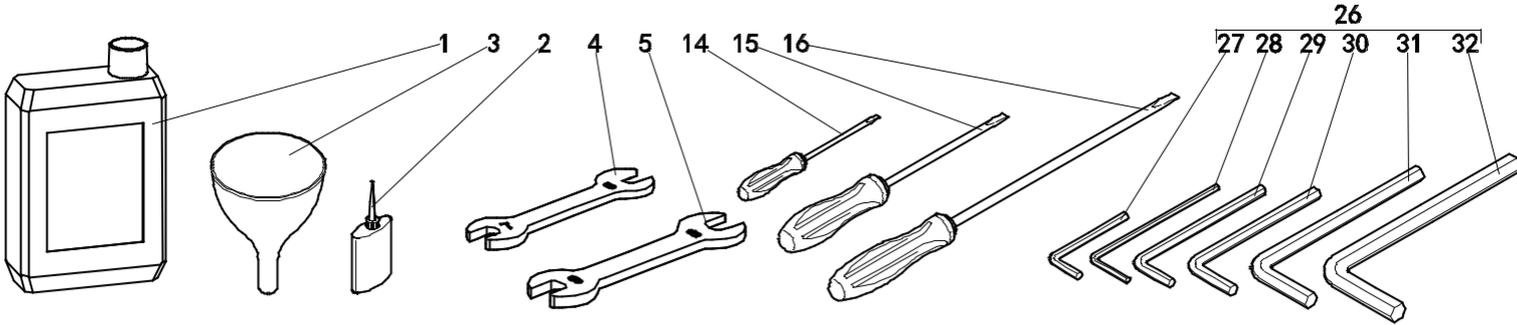
13.02型专用件/02 special parts



# 13.02型专用件/02 special parts

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	207010049	1	前缝台座组件	Front cover ass.	-
2	-	1	前盖底座	Front cover	-
3	7019A	2	十字槽开槽盘头螺钉 M4 L=8	Screw M4 L=8	-
4	207010016	1	送布牙组	Feed dog group	-
5	-	1	主送布牙	Feed dog	-
6	-	1	差动送布牙	Feed dog	-
7	207021001	1	牙架组件	Feed dog support group	-
8	-	1	差动送料具固定座	Feed dog support	-
9	-	2	送料具键	Pin	-
10	-	1	主送料具固定座	Feed dog support	-
11	207010012	1	针板座	Needle plate support	-
12	207010015	1	防尘挡板	Dust proof	-
13	7009	3	开槽圆柱头螺钉M3 L=4.5	Screw M3 L=4.5	-
14	207010013	1	分布板支架	Bracket	-
15	204010017	1	导布板	Material guard	-
16	7017A	3	十字槽开槽盘头螺钉 M4 L=5	Screw M4 L=5	-
17	7020A	2	十字槽开槽盘头螺钉 M4 L=10	Screw M4 L=10	-
18	207010009	1	针板56	Needle plate 56	-
	207010011	1	针板64	Needle plate 64	-
19	207010014	1	前缝台辅助板	Plate	-
20	403010008	1	卷边器3/8	Beader	-
21	207010048	1	卷边器支架	Beader bracket	-
22	206460	1	卷边器支架垫片	Washer	-
23	7028	2	开槽圆柱头螺钉M5 L=10	Screw M5 L=10	-
24	207010017	1	压脚56	Presser foot 56	-
	207010018	1	压脚64	Presser foot 64	-
25	202010022	-	细线盘	Plate ass.	-
26	-	-	-	-	-
27	-	-	-	-	-
28	-	-	-	-	-
29	-	-	-	-	-
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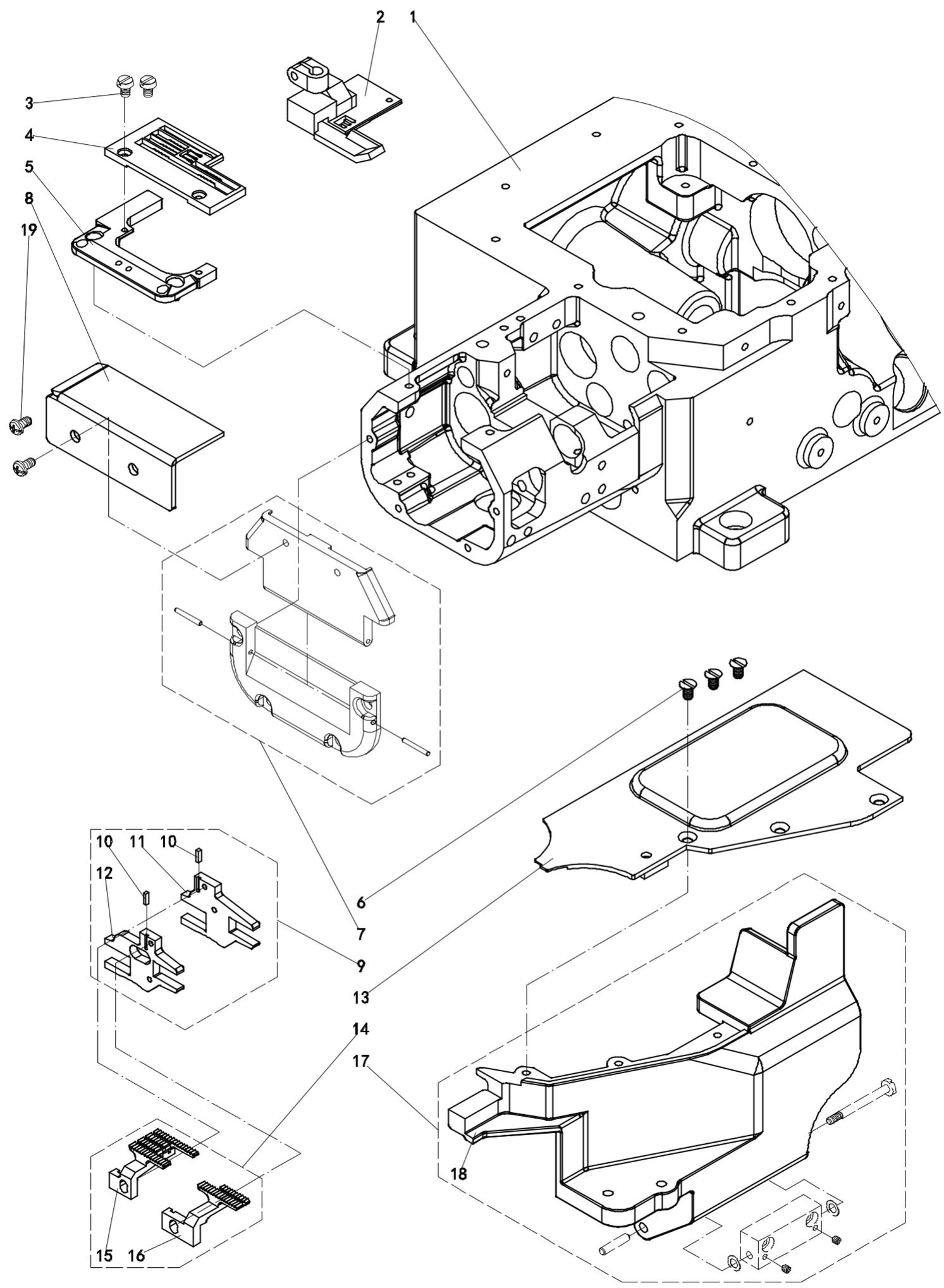
# 14.附件部分/Accessories mechanism



# 14.附件部分/Accessories mechanism

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	402020005	1	油壶	Oil pot	-
2	402020010	1	通用硅油壶	Oil pot	-
3	402020115	1	漏斗	Funnel	-
4	402020080	1	6-7号扳手	6#-7# wrench	-
5	402020008	1	8号扳手	8# wrench	-
6	402020076	1	内六角扳手(1.5mm)	1.5mm Allen wrench	-
7	204011605	1	滤芯	Oil filter	单直驱
8	4554	3	内六角凹端紧定螺钉M3 L=3	Screw M3 L=3	自动剪线
9	402020132	1	机针-UY128GAS/11号	Needle	-
10	402020071	1	链条	Chain	-
11	109011323	6	木螺钉 GB 951 3.5×25	Wood screw	-
12	401070002	1	拉杆320mm镀锌	Pull rod	-
13	401030025	1	调速器组件	Speed controller	-
14	402020067	1	一字螺丝刀(小)	Screwdriver	-
15	402020066	1	一字螺丝刀(中)	Screwdriver	-
16	402020065	1	一字螺丝刀(大)	Screwdriver	-
17	402020064	1	附件镊子	Tweezers	-
18	402020086	1	绷缝机头罩	Dustproof cover	-
19	212010015	1	零件手册及使用说明书	Parts and instruction manual	-
20	402020020	1	五线线架	Thread stand	-
21	401070129	1	电源线	Power line	-
22	206012015	4	上乘式台板螺钉SM1/4×40	Screw SM1/4×40	-
23	404510010	4	六角螺母SM1/4×40	Nut SM1/4×40	-
24	YP288	4	开口挡圈6	E-ring 6	-
25	207010147	1	前缝台辅助板	Front cover auxiliary pier	-
26	402020116	1	2-6mm内六角扳手	2-6mm Allen wrench group	-
27	-	1	2mm内六角扳手	2mm Allen wrench	-
28	-	1	2.5mm内六角扳手	2.5mm Allen wrench	-
29	-	1	3mm内六角扳手	3mm Allen wrench	-
30	-	1	4mm内六角扳手	4mm Allen wrench	-
31	-	1	5mm内六角扳手	5mm Allen wrench	-
32	-	1	6mm内六角扳手	6mm Allen wrench	-
33	207010007	4	油盘减震垫	Tray crash pad	-
34	7093	4	油盘减震垫螺钉M5	Screw M5	-
35	206336	4	台板螺母	Nut	-
36	205764	4	托盘安装橡胶垫	Tray crash pad	-
37	259000	2	机头承托板	Machine support plate	-
38	404210003	8	平垫圈 $\phi 8.5 \times \phi 24 \times 1.5$	Flat washer $\phi 8.5 \times \phi 24 \times 1.5$	-
39	404430026	4	台板螺钉 M8 L40	Screw	-
40	303448	2	平垫圈 $\phi 4.5 \times \phi 9 \times 0.8$	Washer $\phi 4.5 \times \phi 9 \times 0.8$	-
41	7019A	2	十字槽开槽盘头螺钉M4 L=8	Screw M4 L=8	-
42	207010040	1	考立古左导向	Fabric guide(Left)	-
43	207010041	1	考立古右导向	Fabric guide(Right)	-
44	7031	2	开槽圆柱头螺钉M2.5 L=4	Screw M2.5 L=4	-
45	402020104	1	穿线勾	Hook	-
46	-	-	-	-	-
47	-	-	-	-	-
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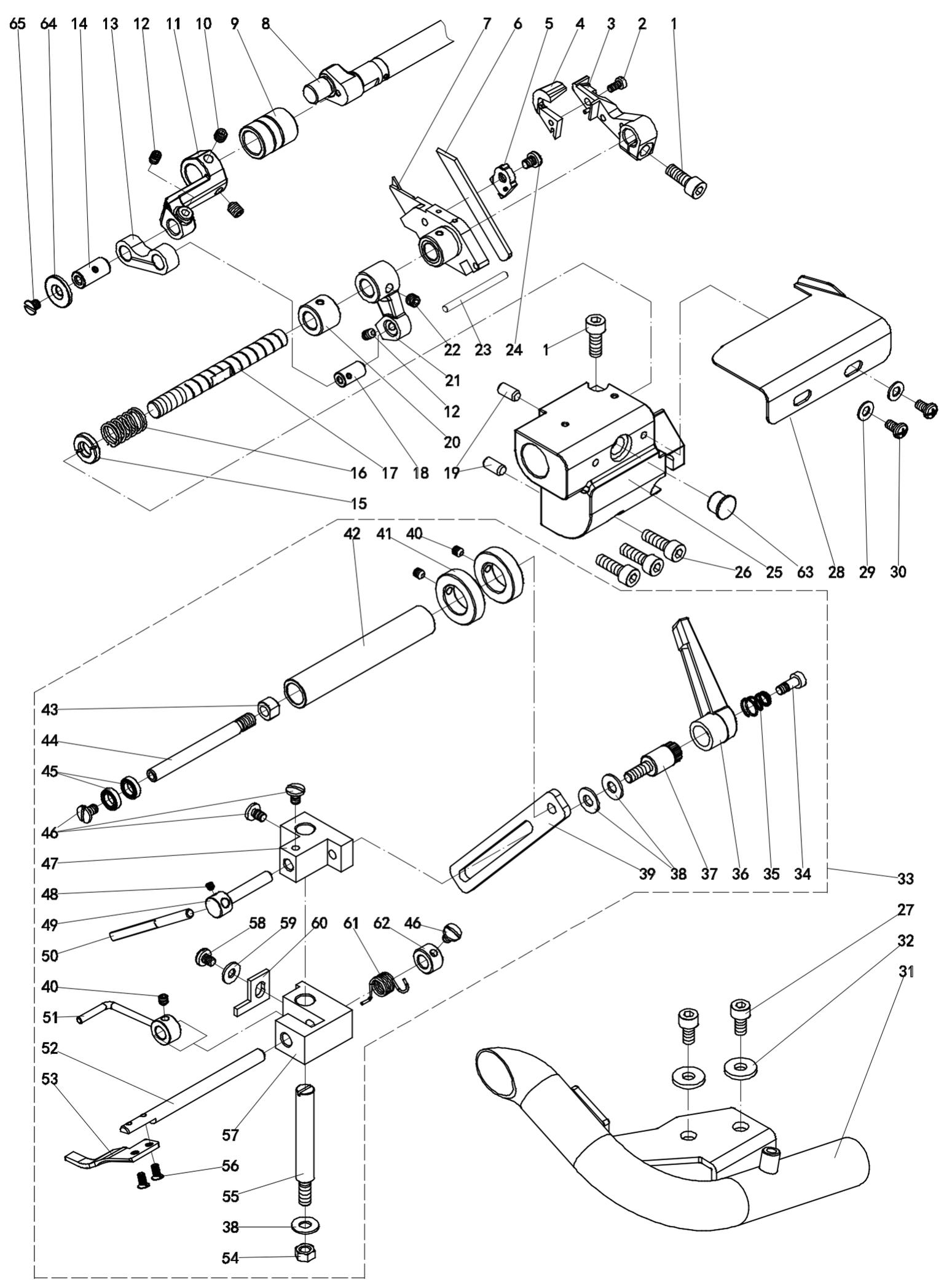
# 15.33型专用件 (1) /33 special parts (1)



# 15.33型专用件 (1) /33 special parts (1)

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	207120078	1	机壳	Frame	V80系列
	212120026	1	机壳	Frame	VF80系列
2	202040006	1	压脚56	Presser foot 56	-
	405030001	1	压脚64	Presser foot 64	-
3	7009	2	开槽圆柱头螺钉M3 L=4.5	Screw M3 L=4.5	-
4	207010079	1	针板56	Needle plate 56	-
	207010080	1	针板64	Needle plate 64	-
5	207010081	1	针板座	Needle plate bracket	-
6	7043	3	开槽沉头螺钉M4 L=7	Screw M4 L=7	-
7	207020076	1	圆筒侧盖组件	Cylinder side cover assembly	-
8	207020082	1	左缝台	Side cover	-
9	207021001	1	牙架组件	Feed dog support group	-
10	-	2	送料具键	Pin	-
11	-	1	主送料具固定座	Feed dog support	-
12	-	1	差动送料具固定座	Feed dog support	-
13	207010083	1	前缝台	Front cover	-
14	207020084	1	送料牙组	Feed dog group	-
15	-	1	主送料牙	Feed dog	-
16	-	1	差动送料牙	Feed dog	-
17	207120085	1	前缝台座组件	Front cover assembly	-
18	-	1	前缝台座	Cover	-
19	7018A	2	十字槽开槽盘头螺钉M4 L=7	Screw M4 L=7	-
20	-	-	-	-	-
21	-	-	-	-	-
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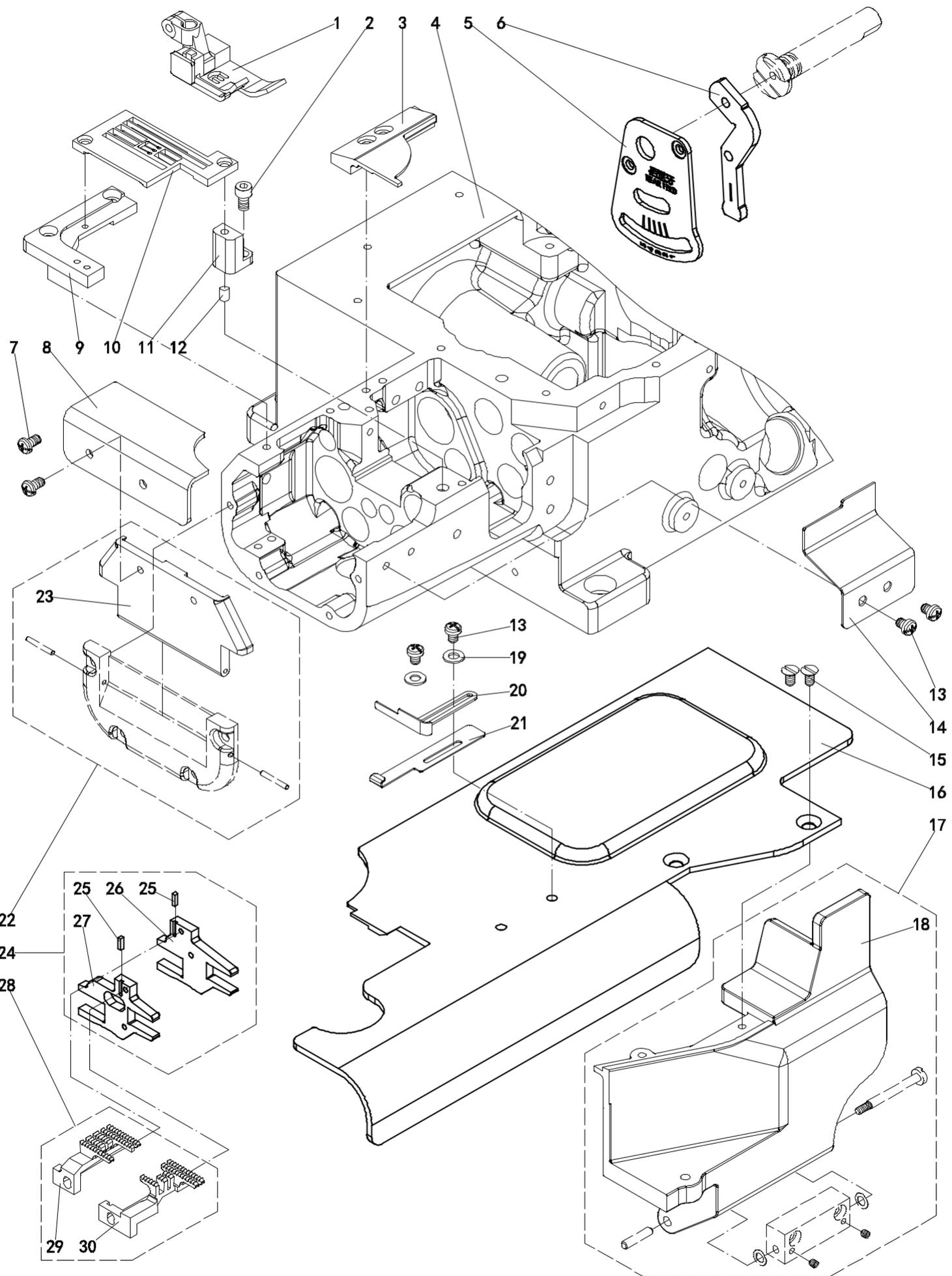
# 16.33型专用件 (1) / 33 special parts (1)



# 16.33型专用件 (1) /33 special parts (1)

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	4501	2	内六角圆柱头螺钉M5 L=14	Screw M5 L=14	-
2	7010	1	开槽圆柱头螺钉M3 L=6	Screw M3 L=6	-
3	202010033	1	动刀架	Knife bracket	-
4	202040011	1	动刀	Knife	-
5	255533-910	1	定刀压板	Pressing plate	-
6	502070003	1	下刀片	Knife	-
7	207010085	1	定刀架	Knife bracket	-
8	207010086	1	送料具提升主轴	Shaft	-
9	207010920	1	套筒 $\phi 11 \times \phi 16 \times 21$	Bushing	-
10	4539	2	内六角凹端紧定螺钉M5 L=6	Screw M5 L=6	-
11	207010087	1	动刀驱动曲柄	Crank	-
12	4538	2	内六角凹端紧定螺钉M4 L=6	Screw M4 L=6	-
13	202040001	1	铜连杆	Link	-
14	207010094	1	动刀驱动曲柄销	Pin	-
15	202010031	1	弹簧固定螺母	Nut	-
16	306105	1	上切刀轴复位簧	Spring	-
17	207010088	1	切刀轴	Shaft	-
18	202010043	1	连杆销	Pin	-
19	110010104	2	圆柱销 $\phi 5 \times 10$	Pin	-
20	202040005	1	套筒 $\phi 8 \times \phi 15 \times 12$	Bushing	-
21	255526	1	上切刀驱动曲柄	Crank	-
22	4514	1	内六角凹端紧定螺钉M5 L=5	Screw M5 L=5	-
23	109011137	1	弹性圆柱销 $\phi 4 \times 14$	Elastic cylindrical pin	-
24	7017A	1	十字槽开槽盘头螺钉M4 L=5	Screw M4 L=5	-
25	207010089	1	刀座	Base	-
26	404430013	3	内六角圆柱头螺钉M5 L=16	Screw M5 L=16	-
27	4500	2	内六角圆柱头螺钉M5 L=10	Screw M5 L=10	-
28	207010090	1	前缝台辅助板	Plate	-
29	303448	2	平垫圈 $\phi 4.5 \times \phi 9 \times 0.8$	Washer	-
30	7018A	2	十字槽开槽盘头螺钉M4 L=7	Screw M4 L=7	-
31	207020091	1	吸风管组件	Suction pipe	-
32	303011553	2	平垫圈 $\phi 5.5 \times \phi 14.2 \times 2$	Washer	-
33	202040003	1	小滚轮组件	Small roller ass.	-
34	-	1	螺钉M4	Screw M4	-
35	-	1	锁紧扳手弹簧	Spring	-
36	-	1	锁紧扳手	Wrench	-
37	-	1	锁紧扳手螺钉M5	Screw M5	-
38	-	3	平垫圈 $\phi 5.3 \times \phi 12 \times 1$	Washer	-
39	-	1	滚轮支架	Bracket	-
40	4543	3	内六角凹端紧定螺钉M4 L=4	Screw M4 L=4	-
41	-	2	滚轮挡圈	Check ring	-
42	-	1	滚轮	Roller	-
43	-	1	滚轮轴隔套	Spacer bush	-
44	-	1	滚轮轴	Shaft	-
45	-	2	深沟球轴承276-94	Bearing	-
46	-	4	螺钉M4 L=6	Screw M4 L=6	-
47	-	1	滚轮支架座	Bracket	-
48	4554	1	内六角凹端紧定螺钉M3 L=3	Screw M3 L=3	-
49	-	1	限位杆固定座	Bracket	-
50	-	1	限位杆	Limiting lever	-
51	-	1	压布板抬起联动杆	Lever	-
52	-	1	压布板轴	Shaft	-
53	-	1	压布板	Plate	-
54	4805	1	六角螺母M5	Nut M5	-
55	-	1	滚轮支架座支撑轴	Shaft	-
56	7041	2	开槽沉头螺钉M3 L=6	Screw M3 L=6	-
57	-	1	压布板轴座	Bracket	-
58	-	1	开槽圆头螺钉 M4 L=5	Screw M4 L=5	-
59	-	1	平垫圈 $\phi 4.3 \times \phi 10 \times 1$	Washer	-
60	-	1	压布板抬起联动杆限位板	Limiting plate	-
61	-	1	扭簧	Spring	-
62	-	1	挡圈	Check ring	-
63	240227	1	橡胶塞 $\phi 9 \times H7$	Plug	-
64	240055	1	平垫圈 $\phi 3.8 \times \phi 13 \times 1.4$	Washer $\phi 3.8 \times \phi 13 \times 1.4$	-
65	404460006	1	开槽沉头螺钉M3.5 L=4	Screw M3.5 L=4	-

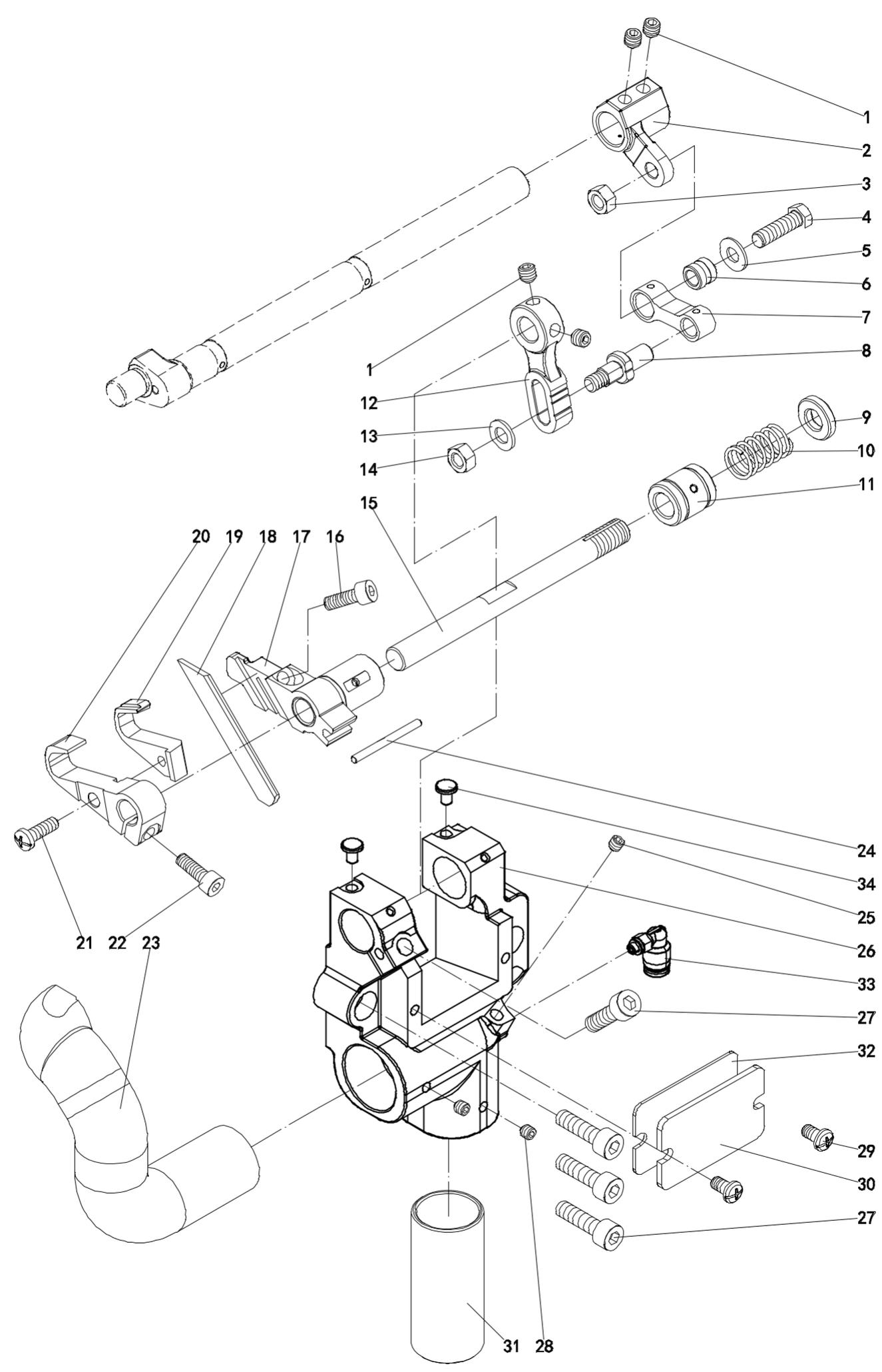
# 17.35型专用件 (1) /35 special parts (1)



# 17.35型专用件 (1) /35 special parts (1)

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	257486-56	1	压脚56	Presser foot 56	-
	257486-64	1	压脚64	Presser foot 64	-
2	4527	1	内六角圆柱头螺钉M4 L=8	Screw M4 L=8	-
3	207010053	1	滑件辅助盖	Cover	-
4	207120057	1	机壳	Frame	V80系列
	212120024	1	机壳	Frame	VF80系列
5	207010072	1	后送牙刻度板	Scaleplate	-
6	207010073	1	后送牙调节杆	Regulating stem	-
7	7018A	2	十字槽开槽盘头螺钉M4 L=7	Screw M4 L=7	-
8	207010074	1	左缝台	Plate	-
9	207010055	1	针板座	Needle plate bracket	-
10	207010050	1	针板56	Needle plate 56	-
	207010051	1	针板64	Needle plate 64	-
11	207010054	1	针板垫块	Needle plate bracket	-
12	404320009	1	圆柱销 $\phi 4 \times 10$	Pin	-
13	7017A	4	十字槽开槽盘头螺钉M4 L=5	Screw M4 L=5	-
14	207010056	1	挡料板	Striker plate	-
15	7043	2	开槽沉头螺钉M4 L=7	Screw M4 L=7	-
16	207010075	1	前缝台	Front cover	-
17	207120058	1	前缝台座组件	Front cover assembly	-
18	-	1	前盖底座	Cover	-
19	303448	2	平垫圈 $\phi 4.5 \times \phi 9 \times 0.8$	Washer $\phi 4.5 \times \phi 9 \times 0.8$	-
20	211010053	1	右导布板	Fabric guide	-
21	211010054	1	左导布板	Fabric guide	-
22	207020076	1	圆筒侧盖组件	Cylinder side cover assembly	-
23	-	1	圆筒上侧盖	Cylinder side cover	-
24	207021001	1	牙架组件	Feed dog support group	-
25	-	2	送料具键	Pin	-
26	-	1	主送料具固定座	Feed dog support	-
27	-	1	差动送料具固定座	Feed dog support	-
28	207020052	1	送料牙组	Feed dog group	-
29	-	1	主送料牙	Feed dog	-
30	-	1	差动送料牙	Feed dog	-
31	-	-	-	-	-
32	-	-	-	-	-
33	-	-	-	-	-
34	-	-	-	-	-
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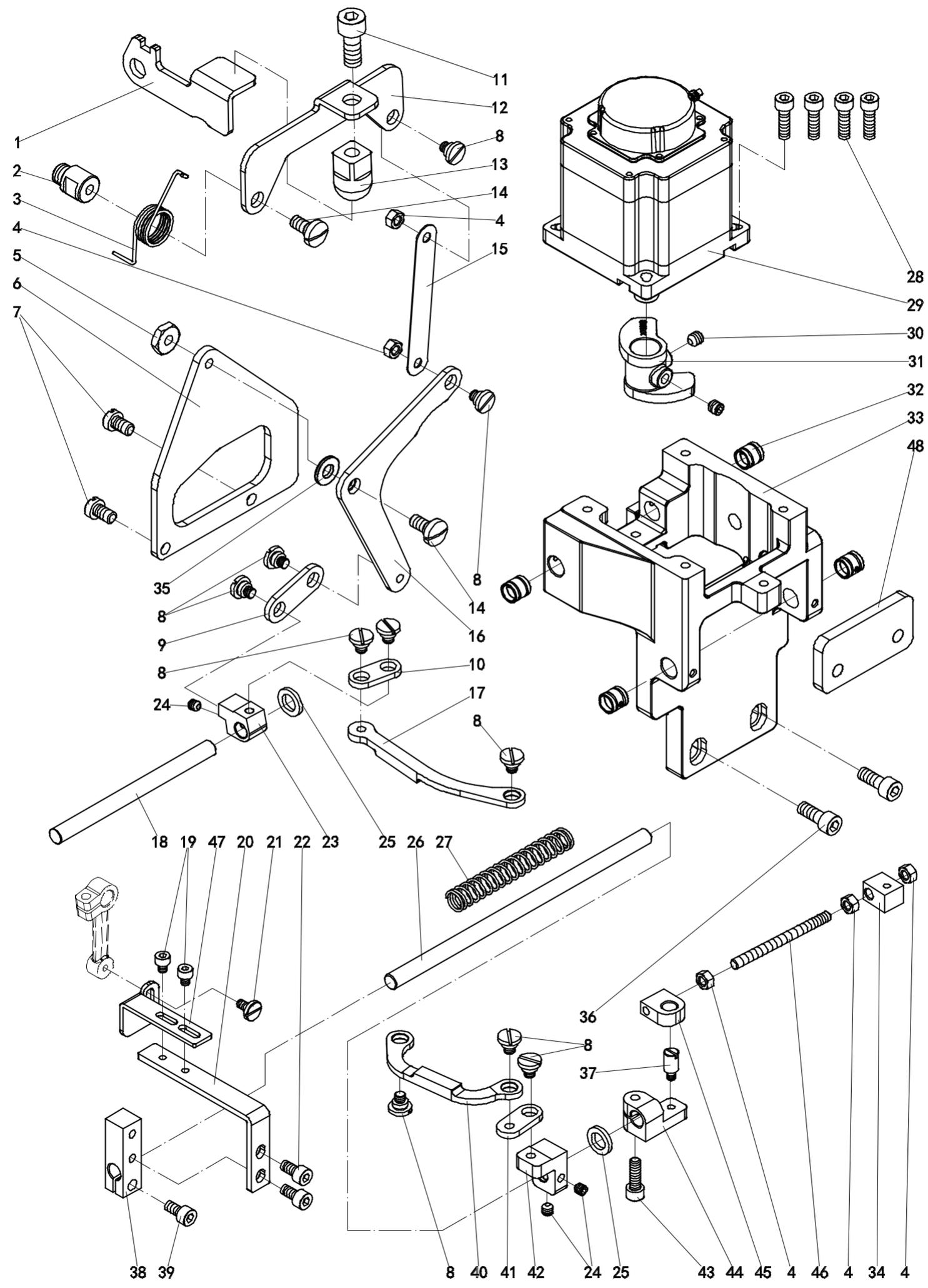
17.35型专用件 (2) /35 special parts (2)



# 17.35型专用件 (2) /35 special parts (2)

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	4514	4	内六角凹端紧定螺钉 M5 L=5	Screw M5 L=5	-
2	207010059	1	上切刀驱动曲柄	Crank	-
3	404510007	1	六角螺母M5×0.5	Nut M5×0.5	-
4	404470010	1	六角头螺栓 M5×0.5 L=17	Screw M5×0.5 L=17	-
5	204115	1	平垫圈 $\phi 5 \times \phi 11 \times 1$	Washer $\phi 5 \times \phi 11 \times 1$	-
6	179160-05	1	衬套 $\phi 5 \times \phi 8 \times 7$	Bushing	-
7	272517	1	牙架连杆	Link	-
8	207010060	1	上切刀可调式曲柄销	Pin	-
9	202010031	1	弹簧固定螺母	Nut	-
10	306105	1	上切刀轴复位簧	Spring	-
11	207010066	1	套筒 $\phi 8 \times \phi 14 \times 16$	Bushing	-
12	207010061	1	上切刀可调式曲柄	Crank	-
13	204585	1	平垫圈 $\phi 5.5 \times \phi 10 \times 1$	Washer $\phi 5.5 \times \phi 10 \times 1$	-
14	4805	1	六角螺母M5	Nut M5	-
15	255555	1	切刀轴	Shaft	-
16	404450050	1	内六角圆柱头螺钉M3.5 L=14	Screw M3.5 L=14	-
17	207010062	1	定刀架	Knife bracket	-
18	207010063	1	定刀	Knife	-
19	207010064	1	动刀	Knife	-
20	207010065	1	动刀架	Knife bracket	-
21	7021A	1	十字槽开槽盘头螺钉M4 L=12	Screw M4 L=12	-
22	404430007	1	内六角圆柱头螺钉M4 L=12	Screw M4 L=12	-
23	207010071	1	吸风管	Discharge tube	-
24	404320014	1	圆柱销 $\phi 3.5 \times 14$	Elastic cylindrical pin	-
25	4514	1	内六角凹端紧定螺钉 M5 L=5	Screw M5 L=5	-
26	207010067	1	刀座	Base	-
27	404430005	4	内六角圆柱头螺钉M5 L=18	Screw M5 L=18	-
28	4543	2	内六角凹端紧定螺钉M4 L=4	Screw M4 L=4	-
29	7018A	2	十字槽开槽盘头螺钉M4 L=7	Screw M4 L=7	-
30	207010069	1	刀座盖	Cover	-
31	207010070	1	吸风管转接头	Suction pipe joint	-
32	207010077	1	刀座盖防油垫	Gasket	-
33	-	1	PSL6M5AD-S气管接头	PSL6M5AD-S	-
34	240123	2	防震垫	Shockproof pad	-
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18.电机剪线与抬压脚部分(1)/Presser foot & trimming controlled by motor mechanism(2)

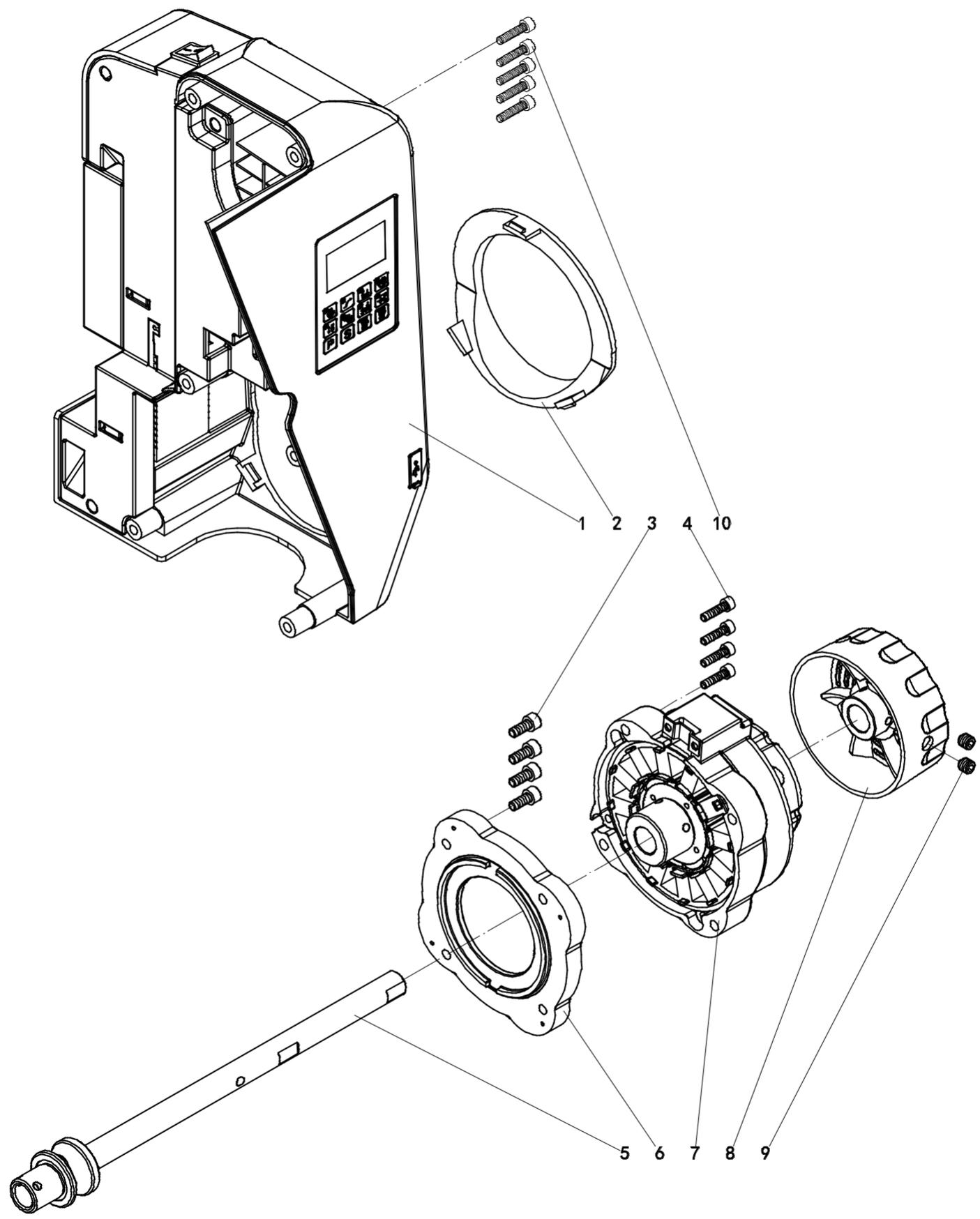


# 18.电机剪线与抬压脚部分(1)/Presser foot & trimming controlled by motor mechanism(2)

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	211010065	1	抬压脚曲柄	Crank	-
2	211010098	1	抬压脚杠杆固定销	Pin	-
3	211010092	1	抬压脚杠杆复位簧	Spring	-
4	4805	5	六角螺母M5	Nut M5	-
5	303010004	1	六角螺母SM15/64×28	Nut SM15/64×28	-
6	211010072	1	抬压脚驱动杠杆支架	Bracket	-
7	404450002	2	开槽圆柱头螺钉M6 L=10	Screw M6 L=10	-
8	7058	10	轴位螺钉D7.5 H3 M5 L=4	Anxis screw	-
9	211010073	1	抬压脚驱动杠杆小连杆	Link	-
10	211010075	1	抬压脚驱动块小连杆	Link	-
11	4504	1	内六角圆柱头螺钉M8 L=20	Screw M8 L=20	-
12	211010066	1	抬压脚杠杆	Lever	-
13	211010089	1	抬压脚压块	Presser block	-
14	404410016	2	轴位螺钉D8 H3 SM15-64×28 L=9.5	Anxis screw	-
15	306010016	1	抬压脚杠杆连杆片	Link	-
16	211010069	1	抬压脚驱动杠杆	Lever	-
17	211010081	1	抬压脚驱动摇臂	Crank	-
18	211010070	1	抬压脚驱动轴	Shaft	-
19	4573	2	内六角圆柱头螺钉M4 L=5	Screw M4 L=5	-
20	211010079	1	松线推板支架	Bracket	-
21	404410001	1	轴位螺钉D5 H3 M4 L=5	Anxis screw	-
22	4500	2	内六角圆柱头螺钉M5 L=10	Screw M5 L=10	-
23	211010074	1	抬压脚驱动块	Drive block	-
24	4514	3	内六角凹端紧定螺钉 M5 L=5	Screw M5 L=5	-
25	302010012	2	剪线驱动轴缓冲垫	Cushing	-
26	211010087	1	剪线轴	Shaft	-
27	211010076	1	剪线复位弹簧	Spring	-
28	4529	4	内六角圆柱头螺钉M4 L=16	Screw M4 L=16	-
29	401010099	1	剪线与抬压脚电机	Motor	琦星
30	404440016	2	内六角凹端紧定螺钉M6×0.75 L=6	Screw M6×0.75 L=6	-
31	211010086	1	剪线抬压脚凸轮	Cam	-
32	211010071	4	套筒 $\varnothing 8 \times \varnothing 10 \times 10$	Bushing	-
33	211010088	1	电机支架	Motor bracket	-
34	211010085	1	刀盘前后位置调节座	Adjusting block	-
35	240062	1	平垫圈 $\varnothing 6.3 \times \varnothing 13 \times 1.5$	Washer $\varnothing 6.3 \times \varnothing 13 \times 1.5$	-
36	4510	2	内六角圆柱头螺钉M6 L=16	Screw M6 L=16	-
37	204010007	1	锁门弹簧螺钉M4	Screw	-
38	-	1	松线推板座	Bracket	-
39	4531	1	内六角圆柱头螺钉M5 L=12	Screw M5 L=11.5	-
40	211010082	1	剪线驱动摇臂	Crank	-
41	211010078	1	剪线驱动块小连杆	Link	-
42	211010077	1	剪线驱动块	Drive block	-
43	404430013	1	内六角圆柱头螺钉M5 L=16	Screw M5 L=16	-
44	211010083	1	剪线轴曲柄	Crank	-
45	211010084	1	剪线轴传动块	Drive block	-
46	211010090	1	螺柱M5×60	Screw bolt	-
47	211010080	1	松线推板	Bracket	-
48	212010027	1	电机支架垫块	Pad	-
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# 19.电机剪线与抬压脚部分(2)/Presser foot & trimming controlled by motor mechanism(2)

琦星电控  
Parts for QIXING



# 19.电机剪线与抬压脚部分(2)/Presser foot & trimming controlled by motor mechanism(2)

序号 No.	公司件号 Part No.	数量 Qty.	名称	Description	备注 Remark
1	401070170	1	电控箱组件	Electrical control box	-
2	212010032	1	手轮罩	Cover	-
3	4531	4	内六角圆柱头螺钉M5 L=12	Screw M5 L=11.5	-
4	4529	4	内六角圆柱头螺钉M4 L=16	Screw M4 L=16	琦星配
5	212010033	1	下曲轴	Shaft	-
6	211010096	1	主轴电机安装端盖	Flange	-
7	401010100	1	主轴电机	Motor	-
8	211010095	1	塑料手轮	Hand wheel	-
9	4514	2	内六角凹端紧定螺钉 M5 L=5	Screw M5 L=5	-
10	404430014	6	内六角圆柱头螺钉M5 L=30	Screw M5 L=30	-
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12	-	-	-	-	-
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Prazo de validade do produto: Indeterminado

País de Origem: China

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